

LEGEND HERITAGE SURROUNDS

PROFILE FAMILIES

UNIQUE SURROUNDS

JACKARCHES

KEYSTONES

OPENING SURROUNDS



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STONE LEGENDS

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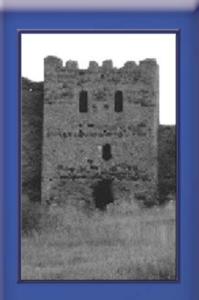






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Surrounds Legend



Although there is no exact record of the origins of the word "Window", the vivid metaphor is related to the Old Norse word "Vindauga".

The compound of two words: vindr, "wind," and auga, "eye," vindauga reflected the fact that windows were simply openings and contained no glass at that point in history.

Though the definition of the word "Window" has changed since those historic days, the fact that a window is simply an opening remains.

Cast stone is a dramatic addition to any home. Aesthetic balance, attention to detail and the superior quality of our craftsmen make Stone Legends the first choice in cast stone opening surrounds.

Variations within this chapter are endless, from surrounds using one profile shape, to complex designs achieved by stacking and fitting several shapes and sizes together.

What style do you prefer? You can choose from among our standard surrounds, select from a family grouping of shapes or take the easy way out and have our designers develop something special for your project.

Designing Your Surround

Several design aspects must be addressed before you can finalize shapes and sizes for the surround units and options you have chosen.

Exterior Materials

The main face material chosen for your home affects many aspects of surround design. Brick and stone are typically 3^5 /s" deep, while Stucco and Dryvit systems are typically 1^1 /2" deep. This information is critical to choosing the overall depth (z) and setting bed (zz) dimensions of your surround. The depth (z) of your cast stone surround profile should be equal to or greater than the thickness of the main face material (Or, in the case of most sills, the "zz" depth). For interior applications, follow the same rules as for Stucco.

Masonry Opening Size

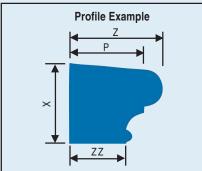
Typically, 1/4" is added to the window or door unit size on all four sides to determine the masonry opening size. In some instances more room is allowed at the header if you are incorporating a steel lintel for support. You, the customer, are solely responsible for the Opening Size and must provide this information to Stone Legends prior to or during the shop drawing phase.

Surround Units Step by Step

First: pick one or more standard shapes for your surrounds. The following pages illustrate the basic unit shapes of window and door surrounds. You don't have to maintain just one shape, several can be combined attractively.

Typically, window surrounds include a sill or a picture frame bottom and surround all four sides of the opening. Door and arch opening surrounds usually outline only the two sides and top.

Second: Choose a profile to use for your surrounds. The profile is the etched portion of the stone that adds visual depth.



X = Height of a visual face.

Z = Depth of the profile.

ZZ = Setting bed to match up with other profiles or building material.

P = Second setting bed.

Third: Have you already chosen your window manufacturer? Will they be wood or aluminum? For budget purposes, we need only know the basic window size. Final dimensions will not be needed until we have been contracted and then begin producing shop drawings.

Fourth: Surrounds are priced by the total number of linear feet of cast stone required, based on the cost factor/linear foot for the profile chosen.

Other factors affecting the price include: unit shape, size of the openings, and any custom options chosen. Once we know your opening sizes (X & Y), we can take it from there. All unit shapes, except the Square Top will require special tooling for radii and arcs.

Onetime set up fees for each different surround will be included in our estimates. Many of the options must also be priced by size and shape.

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Surrounds Legend

Customizing to your taste

Customizing the standard unit shapes is easy. Add a crown, an ear, or a panel to a window or door. The variations are endless and our wide variety of tooling makes customizing affordable.

First: Select from our list of modifiers or send us a photo of something special you want to incorporate into your design.

Second: Choose the profile (style) for your Options.

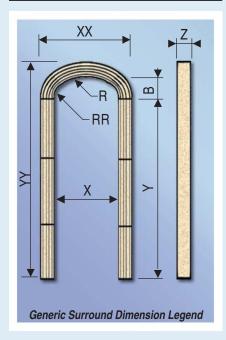
Third: Some items such as keystones, brackets, and ears are priced on an each basis. Crowns, sills, picture frames, and dividers are priced by the linear foot. For radii and special angles, onetime set up charges are added for each dimensional change. Special legs, plinth blocks, panels and ornamentation must be priced separately according to size and shape.

Pricing Legend

Basic surround costs are calculated based on a **Linear Foot** basis.

Refer to the **Stone Legends Pricing Legend**, located as an insert at the back of the catalog, for more information on calculating stone costs for catalog units.

Alterations may involve additional charges.



Organization Guide



Listed below are available catalog options as shown in this chapter. Refer to page 6 for a complete list of available TypeDescriptions, PrimaryViews and Modifiers.

Product Groups Type Descriptions Primary Views Modifiers

Surrounds Surround

CircleTop SquareTop Circular Eyebrow Palladium GothicArch Bow EyebrowDouble Gable Quatrefoil SpecialShape CircleTopDouble CircleTopMulti CircleTopTriple Octagonal Elliptical

90Degrees Animaleer Art Bay Bracket Pilaster Corbel Crown Decorative DividersHorizontal DividersVertical DoubleSided Ear Fluted Jamb Key Leg Ornament Panel Pediment PictureFrame Plinth Rope Sill Wings

360Degrees

- X Width of a unit. A control dimension.
- XX Overall maximum width of a unit.
- Z Maximum depth of stone in a unit, as in the depth of the sill of a window surround.
- Y Height of a unit. A control dimension.

- YY Overall maximum height of a unit.
- R Radius of a unit.
- **RR** Secondary radius of a unit. For instance the second radius for an elliptical top.
- B Rise of an unit. For instance the interior height of a radius window or entry that is not a true half circle.

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Surrounds Legend - Basic Shapes











The smooth, round shape, a true half circle, is highly appealing. The opening surround shown here uses large, deeply profiled stone to accentuate the oversize door way beyond.

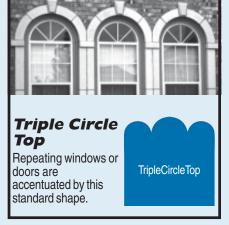
CircleTop



EllipticalTop







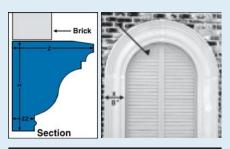


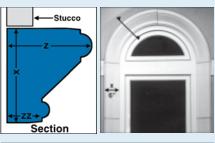
EGENDS

Surrounds Legend - Profile Shapes

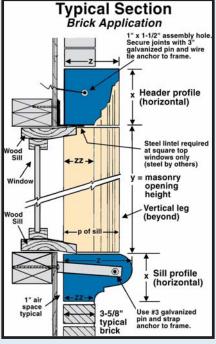
Profile Selection

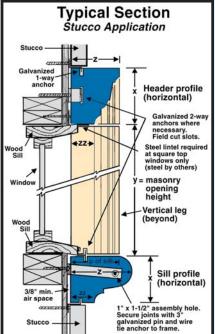
What width of profile do you want to see when looking at the elevation (x)? There is no right or wrong answer. Typically the larger, more elaborate surrounds use wider profiles. The objective is to be proportional to the structure, but not to change for every different sized opening. Try to pick one size that will work for all, or at least one section of the house. See right for examples.





The sections, right, use the same profiles, but in Brick and Stucco versions to show the defference in the depth requirements.





Surrounds Legend - Modifiers

Customizing Your Surround

Many options exist to help customize your basic surround. The following describes the standard nomenclature for modifying an opening surround. Additional charges apply in most cases. Contact your sales representative for more information.

Sills

Sills allow water to drain away from your window efficiently. Below is a sill with extended coped corners.

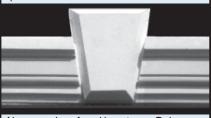


These specialty bowl sills add a note of Old World hand crafting to these windows. Our sales technicians can price these based on the size required.



Keystones

Keystones are the simplest and easiest option.



Above, a chamfered keystone. Below a flatface keystone in a deeply profiled surround.

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Surrounds Legend - Modifiers

Brackets

Any of our profile shapes can be made into brackets by blocking to the desired length and are priced on an each basis.

At right is our *Bolson* sill with *Ogee* brackets.





This window combines recessed panels with an oversized keystone and a crown.

The circular window below has been given a square top look with a surround and a crown. Note the custom circle top filler panel within the square frame.

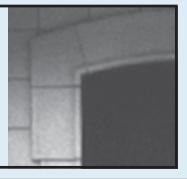


Crowns

Crowns sit atop the horizontal member or header of a surround. They are generally wider than the main profile and coped back into the facade. Crowns are often combined with other options for truly stunning doors and windows.



Ears make a graceful transition between a wider profile at the top of a surround and a narrower leg of the **same** profile shape. We use a specialized piece for ears.





Legs

Occasionally, the vertical members of the surround (legs) are different from the main header (top) profile. Often, the chosen profile is a column pilaster, as in the circle top window at left. If other than a pilaster, the transition should be made by incorporating a plinth block.

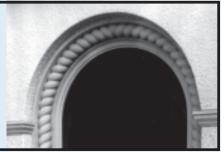


Vertical & Horizontal Dividers

Vertical and horizontal dividers can be flatface, or profiled. The photo above shows an oversize window that separates sections by profiled dividers. Note: Flatface dividers are standard options. If another profile is used, special intersection pieces may be needed.

Special Profiles

Want something really special, like the circle top rope surround above? We can produce virtually anything you can imagine. Send us your detailed drawings or a rough idea of what you want. We can make your dreams a reality.



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Surrounds Legend - Modifiers

Panels

Panels can be plain or decorative. They can be used to alter the apparent shape of an opening, to combine two windows into one visual unit, or continue wall banding.



A cast stone filler panel gives the look of an eyebrow arch to this square window, left.



Ornamental panels can be used to span the area between two windows. Custom quoined legs add to the look of this dramatic window, left.



The eyebrow window above uses an ornamental panel in place of a sill.

Ornaments

Decorative items such as shells, scrolls, and flowers can be used to match a distinctive style, like French Provincial or Italian. Because of the delicate detail work, these must be custom designed and ordered.

This square window uses a cartouche ornament, crown, surround with ears and lower scroll ornaments to make a bold statement.



Right, our Louis Medallion ornament serves as the focal point of this eyebrow window. Initial set up charge is \$1.000 for the first ornament to set the radius. Each additional ornament at the same radius is the profile cost per required footage plus \$200.



Surrounds Legend - Additional Technical

Technical Information

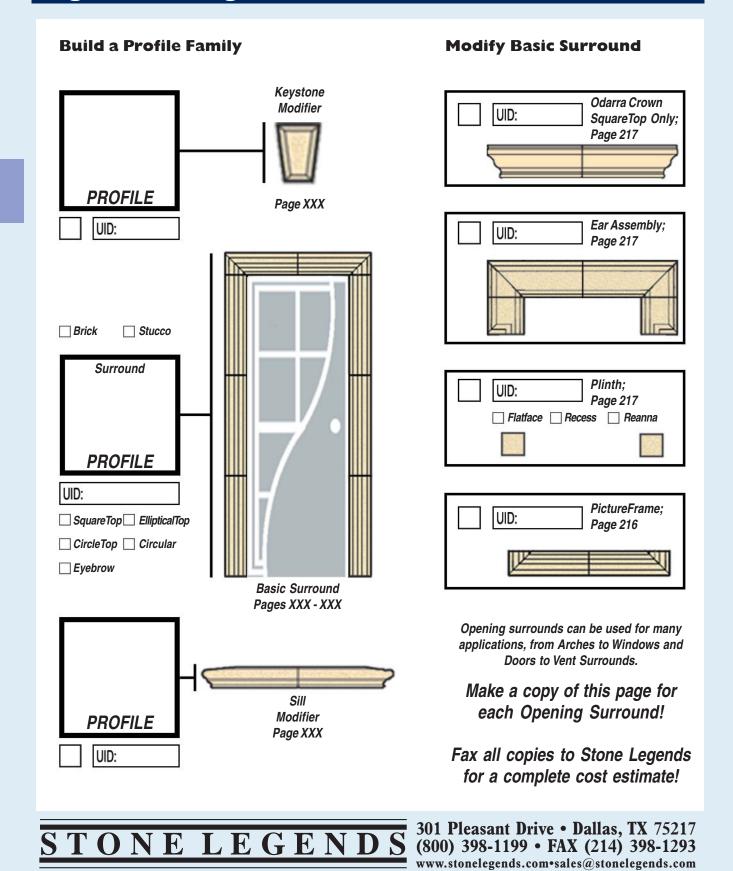
Additional technical information has been provided in the back of this chapter.

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Legend Heritage Surrounds - Worksheet



Legend Heritage Surrounds

Instructions

The Legend Heritage Surround collection is based on our 5 most popular profile shapes. Working hard to simplify a sometimes complicated process, we have developed this system to aid the professional and the non-professional in the specification of cast stone surrounds.

Step 1:

Select from the Profile Shapes, below, to determine the primary profile for your basic surround. Two versions of the profiles have been provided in order to work with either brick applications or stucco applications.

Step 2:

Using the Unit Tables on pages 146 - 150, select the basic surround based on the Profile selected, the Basic Opening Shape, and the Opening Size.

Step 3:

Begin modifying the basic surround, pages 151 - 153. Working from the bottom of the surround to the top, Determine the required Profiles and Sizes for each desired modification.

The Worksheet

The worksheet is designed to be used for a single opening surround installation. It is recommended to make a copy of the worksheet for each surround in your project. This will help to accurately verify the number of surrounds required.

As each surround could have a different configuration, each copy of the worksheet should be filled in individually in order to convey the information to the estimator.

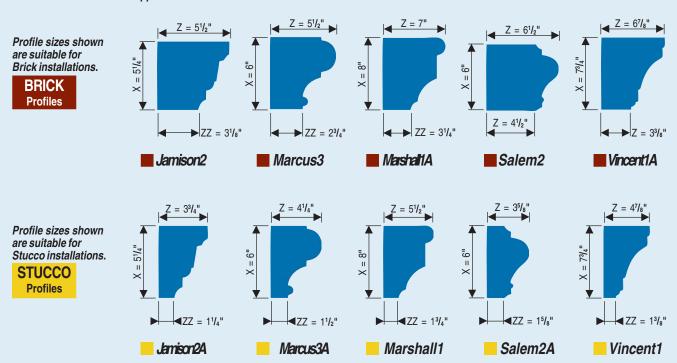
Once all worksheets are completed, fax all of the sheets to your Stone Legends estimator. You will receive a full cost estimate including shipping to your project sight.

Pre-Configured Families

Pages 154 thru 156 display our top 20 Surround Families that have been pre-configured to save time and reduce errors. Contact your Stone Legends representative for more infomation or an estimate.

Profiles

Select from one of our five most popular Profiles. Shown here in sizes for Brick and Stucco applications.



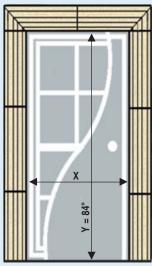
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SquareTop Surrounds

BRICK Profiles

STUCCO Profiles

Select from our Basic Opening Styles & Sizes.



Heritage Basic SquareTop

Profile	Х	Unit ID	Cost Factor	Weight
Jamison2	36"	16609	6320	416
Jamison2	48"	16610	6715	442
Jamison2	60"	16611	7110	468
Jamison2	72"	16612	7505	494
Marcus3	36"	16613	6336	464
Marcus3	48"	16614	6732	493
Marcus3	60"	16615	7128	522
Marcus3	72"	16616	7524	551
Marshall1A	36"	16617	11305	833
Marshall1A	48"	16618	11970	882
Marshall1A	60"	16619	12635	931
Marshall1A	72"	16620	15800	980
Salem2	36"	16621	7488	592
Salem2	48"	16622	7906	629
Salem2	60"	16623	8424	666
Salem2	72"	16624	8892	703
Vincent1A	36"	16625	9486	595
Vincent1A	48"	16626	10044	630
Vincent1A	60"	16627	10602	665
Vincent1A	72"	16628	11160	700



Modifying the basic surround is a simple task, but with unlimited possibilities.

Shown is the basic surround modified to add a sill, an ear assembly and a keystone.

Profile	Х	Unit ID	Cost Factor	Weight
Jamison2A	36"	16746	5808	288
Jamison2A	48"	16747	6171	306
Jamison2A	60"	16748	6534	324
Jamison2A	72"	16749	6897	342
Marcus3A	36"	16761	5856	416
Marcus3A	48"	16760	6222	442
Marcus3A	60"	16759	6588	468
Marcus3A	72"	16758	6954	494
Marshall1	36"	16762	8976	663
Marshall1	48"	16763	9504	702
Marshall1	60"	16764	10032	741
Marshall1	72"	16765	10560	780
Salem2A	36"	16777	6400	256
Salem2A	48"	16776	6800	272
Salem2A	60"	16775	7200	288
Salem2A	72"	16774	7600	304
Vincent1	36"	16778	7701	459
Vincent1	48"	16779	8154	486
Vincent1	60"	16780	8607	513
Vincent1	72"	16781	9060	540

LEGEND HERITAGE SURROUNDS

MAKE YOU THE DESIGNER.

Note: Some size adjustments allowed at no additional cost . Note: Field cutting may be required to attain the desired look.

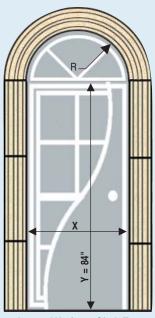
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CircleTop Surrounds

BRICK Profiles

STUCCO Profiles

Select from our Basic Opening Styles & Sizes.



Legend Heritage CircleTop

Profile	χ	R	Unit ID	Cost Factor	Weight
Jamison2	36"	18"	16633	7110	468
Jamison2	48"	24"	16634	7505	494
Jamison2	60"	30"	16635	7900	520
Jamison2	72"	36"	16636	8295	546
Marcus3	36"	18"	16637	7128	522
Marcus3	48"	24"	16638	7524	551
Marcus3	60"	30"	16639	7920	580
Marcus3	72"	36"	16640	8316	609
Marshall1A	36"	18"	16641	12635	931
Marshall1A	48"	24"	16642	13300	980
Marshall1A	60"	30"	16643	13965	1029
Marshall1A	72"	36"	16644	14630	1078
Salem2	36"	18"	16645	8424	666
Salem2	48"	24"	16646	8892	705
Salem2	60"	30"	16647	9360	740
Salem2	72"	36"	16648	9828	777
Vincent1A	36"	18"	16632	10602	665
Vincent1A	48"	24"	16631	11163	700
Vincent1A	60"	30"	16630	11718	735
Vincent1A	72"	36"	16629	12276	770



The Legend Heritage Basic Surround is not just for door openings. It is just as beautiful surrounding windows, vents or arches.



Legend Heritage Surrounds
can be combined to make
even larger and more
dramatic surrounds.

Profile	Χ	R	Unit ID	Cost Factor	Weight
Jamison2A	36"	18"	16753	6534	324
Jamison2A	48"	24"	16752	6897	342
Jamison2A	60"	30"	16751	7260	360
Jamison2A	72"	36"	16750	7623	378
Marcus3A	36"	18"	16754	6588	468
Marcus3A	48"	24"			
			16755	6954	494
Marcus3A	60"	30"	16756	7320	520
Marcus3A	72"	36"	16757	7686	546
Marshall1	36"	18"	16769	10032	741
Marshall1	48"	24"	16768	10560	780
Marshall1	60"	30"	16767	11088	819
Marshall1	72"	36"	16766	11616	858
Salem2A	36"	18"	16770	7200	288
Salem2A	48"	24"	16771	7600	304
Salem2A	60"	30"	16772	8000	320
Salem2A	72"	36"	16773	8400	336
Vincent1	36"	18"	16785	8607	513
		_			
Vincent1	48"	24"	16784	9060	540
Vincent1	60"	30"	16783	9513	567
Vincent1	72"	36"	16782	9966	594

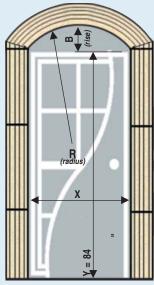
Note: Field cutting may be required to attain the desired look.



Eyebrow Surrounds







Legend Heritage Eyebrow

Profile	Х	R	В	Unit ID	Cost Factor	Weight
Jamison2	36"	22 ¹ / ₂ "	9"	16649	7110	468
Jamison2	48"	30"	12"	16652	7110	468
Jamison2	60"	371/2"	15"	16653	7900	520
Jamison2	72"	45"	18"	16656	8295	546
Marcus3	36"	221/2"	9"	16664	7128	522
Marcus3	48"	30"	12"	16661	7128	522
Marcus3	60"	371/2"	15"	16660	7921	580
Marcus3	72"	45"	18"	16657	8316	609
Marshall1A	36"	221/2"	9"	16665	11970	882
			<u> </u>			
Marshall1A	48"	30"	12"	16668	12635	931
Marshall1A	60"	371/2"	15"	16669	13965	1029
Marshall1A	72"	45"	18"	16672	14630	1078
Salem2	36"	221/2"	9"	16680	8424	666
Salem2	48"	30"	12"	16677	8424	666
Salem2	60"	371/2"	15"	16676	9360	740
Salem2	72"	45"	18"	16673	9828	777
Vincent1A	36"	221/2"	9"	16681	10044	630
Vincent1A	48"	30"	12"	16684	10602	665
Vincent1A	60"	371/2"	15"	16685	11718	735
Vincent1A	72"	45"	18"	16688	12276	770



Legend Heritage Surround sizes can be adjusted to fit any size opening.

Profile	Χ	R	В	Unit ID	Cost Factor	Weight
Jamison2A	36"	22 ¹ / ₂ "	9"	16824	6534	324
Jamison2A	48"	30"	12"	16823	6534	324
Jamison2A	60"	371/2"	15"	16820	7260	360
Jamison2A	72"	45"	18"	16819	7623	378
Marcus3A	36"	221/2"	9"	16811	6588	468
Marcus3A	48"	30"	12"	16812	6588	468
Marcus3A	60"	371/2"	15"	16815	7320	520
Marcus3A	72"	45"	18"	16816	7686	546
Marshall1	36"	221/2"	9"	16808	9504	702
Marshall1	48"	30"	12"	16807	10032	741
Marshall1	60"	371/2"	15"	16804	10560	780
Marshall1	72"	45"	18"	16803	11088	819
Salem2A	36"	221/2"	9"	16795	7200	288
Salem2A	48"	30"	12"	16796	7200	288
Salem2A	60"	371/2"	15"	16799	8000	320
Salem2A	72"	45"	18"	16800	8400	336
Vincent1	36"	221/2"	9"	16786	8154	486
Vincent1	48"	30"	12"	16787	8607	513
Vincent1	60"	371/2"	15"	16788	9062	540
Vincent1	72"	45"	18"	16789	9513	567

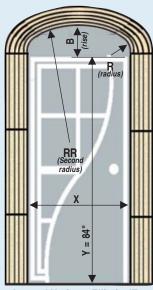
Note: Field cutting may be required to attain the desired look.



EllipticalTop Surrounds







Legend Heritage EllipticalTop

Profile	Χ	R	RR	В	Unit ID	Cost Factor	Weight
Jamison2	36"	61/4"	32 ⁹ / ₁₆ "	9"	16650	7110	468
Jamison2	48"	85/16"	437/16"	12"	16651	7110	468
Jamison2	60"	103/8"	54 ¹ / ₄ "	15"	16654	7900	520
Jamison2	72"	12 ⁷ / ₁₆ "	65 ¹ / ₈ "	18"	16655	8295	546
Marcus3	36"	61/4"	32 ⁹ / ₁₆ "	9"	16663	7128	522
Marcus3	48"	8 ⁵ / ₁₆ "	437/16"	12"	16662	7128	522
Marcus3	60"	10 ³ / ₈ "	54 ¹ / ₄ "	15"	16659	7921	580
Marcus3	72"	12 ⁷ / ₁₆ "	65 ¹ / ₈ "	18"	16658	8316	609
Marshall1A	36"	61/4"	329/16"	9"	16666	11970	882
Marshall1A	48"	85/16"	437/16"	12"	16667	12635	931
Marshall1A	60"	10 ³ / ₈ "	54 ¹ / ₄ "	15"	16670	13965	1029
Marshall1A	72"	12 ⁷ / ₁₆ "	65 ¹ / ₈ "	18"	16671	14630	1078
Salem2	36"	61/4"	32 ⁹ / ₁₆ "	9"	16679	8424	666
Salem2	48"	8 ⁵ / ₁₆ "	437/16"	12"	16678	8424	666
Salem2	60"	103/8"	541/4"	15"	16675	9360	740
Salem2	72"	12 ⁷ / ₁₆ "	65 ¹ / ₈ "	18"	16674	9828	777
Vincent1A	36"	61/4"	32 ⁹ / ₁₆ "	9"	16682	10044	630
Vincent1A	48"	8 ⁵ / ₁₆ "	437/16"	12"	16683	10602	665
Vincent1A	60"	103/8"	54 ¹ / ₄ "	15"	16686	11718	735
Vincent1A	72"	12 ⁷ / ₁₆ "	65 ¹ / ₈ "	18"	16687	12276	770



Heritage surrounds come in a variety of sizes to fit your needs. Shown here is a basic surround with custom artwork added. Contact Stone Legends for custom pricing.

Profile	Χ	R	RR	В	Unit ID	Cost Factor	Weight
Jamison2A	36"	61/4"	32 ⁹ / ₁₆ "	9"	16825	6534	324
Jamison2A	48"	8 ⁵ / ₁₆ "	437/16"	12"	16822	6534	324
Jamison2A	60"	103/8"	54 ¹ / ₄ "	15"	16821	7260	360
Jamison2A	72"	12 ⁷ / ₁₆ "	65 ¹ / ₈ "	18"	16818	7623	378
Marcus3A	36"	6 ¹ / ₄ "	32 ⁹ / ₁₆ "	9"	16810	6588	468
Marcus3A	48"	8 ⁵ / ₁₆ "	437/16"	12"	16813	6588	468
Marcus3A	60"	10 ³ / ₈ "	54 ¹ / ₄ "	15"	16814	7320	520
Marcus3A	72"	12 ⁷ / ₁₆ "	65 ¹ / ₈ "	18"	16817	7686	546
Marshall1	36"	61/4"	329/16"	9"	16809	9504	702
Marshall1	48"	8 ⁵ / ₁₆ "	437/16"	12"	16806	10032	741
Marshall1	60"	103/8"	54 ¹ / ₄ "	15"	16805	10560	780
Marshall1	72"	12 ⁷ / ₁₆ "	65 ¹ / ₈ "	18"	16802	11088	819
Salem2A	36"	61/4"	329/16"	9"	16794	7200	288
Salem2A	48"	8 ⁵ / ₁₆ "	437/16"	12"	16797	7200	288
Salem2A	60"	103/8"	54 ¹ / ₄ "	15"	16798	8000	320
Salem2A	72"	12 ⁷ / ₁₆ "	65 ¹ / ₈ "	18"	16801	8400	336
Vincent1	36"	6 ¹ / ₄ "	32 ⁹ / ₁₆ "	9"	16793	8154	486
Vincent1	48"	8 ⁵ / ₁₆ "	437/16"	12"	16792	8607	513
Vincent1	60"	103/8"	54 ¹ / ₄ "	15"	16791	9060	540
Vincent1	72"	12 ⁷ / ₁₆ "	65 ¹ / ₈ "	18"	16790	9513	567

Note: Field cutting may be required to attain the desired look.

LEGEND HERITAGE SURROUND DESIGNS ARE ONLY LIMITED BY YOUR IMAGINATION.



Profile

Jamison2

Jamison2

Jamison2

Jamison2

Marcus3

Marcus3

Marcus3

Marcus3

Marshall1A

Marshall1A

Marshall1A

Marshall1A

Salem2

Salem2

Salem2

Salem2

Vincent1A

Vincent1A

Vincent1A

Vincent1A

D

36"

48"

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Unit ID

16705

16706

16707

16708

16696

16695

16694

16693

16697

16698

16699

16700

16704

16703

16702

16701

16689

16690

16691

16692

Cost Factor

4740

6320

7110

8690

4752

6321

7128

8712

9310

10640

13300

14630

5616

7488

8424

10296

7812

8928

11160

12276

Weight

312

416

468

572

348

464

522

638

518

592

740

814

444

592

666

814

492

560

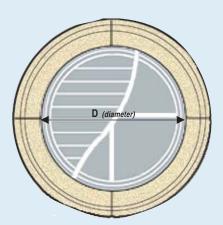
700

770

Circular Surrounds

BRICK Profiles

STUCCO Profiles



Circular 360 Degree.



Circle 360 Degrees; Window Installation.



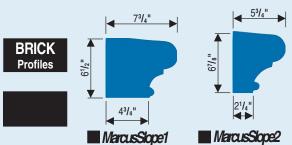
Legend Heritage Basic
Surrounds are far from
basic looking. Used
with ornamentation,
Legend Heritage
Surrounds will
accentuate any style.

Profile	D	R	Unit ID	Cost Factor	Weight
Jamison2A	36"	18"	16826	4356	216
Jamison2A	48"	24"	16827	5808	288
Jamison2A	60"	30"	16828	6534	324
Jamison2A	72"	36"	16829	7986	396
Marcus3A	36"	18"	16832	4392	312
Marcus3A	48"	24"	16831	5856	416
Marcus3A	60"	30"	16833	6588	468
Marcus3A	72"	36"	16830	8052	572
Marshall1	36"	18"	16835	7392	546
Marshall1	48"	24"	16836	8448	624
Marshall1	60"	30"	16834	10560	780
Marshall1	72"	36"	16837	11616	858
Salem2A	36"	18"	16841	4800	192
Salem2A	48"	24"	16840	6400	256
Salem2A	60"	30"	16839	7200	288
Salem2A	72"	36"	16838	8800	352
Vincent1	36"	18"	16842	6342	378
Vincent1	48"	24"	16843	7248	432
Vincent1	60"	30"	16844	9061	540
Vincent1	72"	36"	16845	9966	594
-					

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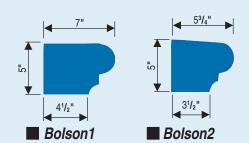
Legend Heritage Surrounds - Modifiers

Modifier - Sill



	Profile	Length	Unit ID	Cost Factor	Weight
	MarcusSlope1	84"	16709	4235	315
	MarcusSlope1	108"	16710	5445	405
_					

Profile	Length	Unit ID	Cost Factor	Weight
MarcusSlope2	84"	16848	2625	182
MarcusSlope2	108"	16849	3375	234

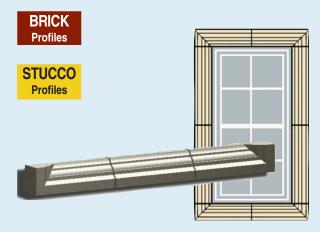


Profile	Length	Unit ID	Cost Factor	Weight
Bolson1	84"	16712	2940	217
Bolson1	108"	16711	3780	279

Profile	Length	Unit ID	Cost Factor	Weight
Bolson2	84"	16846	3318	245
Bolson2	108"	16847	4266	315

Sills are usually wider than the surround plus the opening. Enough length is furnished to allow adequate overhang. Cut to fit your specifications on site.

Modifier - PictureFrame



The Legend Heritage PictureFrame Bottom adds a subtle and elegant effect by completely surrounding the opening with the Legend Heritage Profile of your choice. Furnished in lengths Cut to fit your opening on site.

site.	
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Profile	Length	Unit ID	Cost Factor	Weight
Jamison2	84"	16713	2765	182
Jamison2	108"	16714	3555	234
Marcus3	84"	16716	2772	203
Marcus3	108"	16715	3564	261
Marshall1A	96"	16717	5320	392
Marshall1A	120"	16718	6650	490
Salem2	84"	16719	3276	259
Salem2	108"	16720	4212	333
Vincent1A	96"	16722	4464	280
Vincent1A	120"	16721	5022	350

Profile	Length	Unit ID	Cost Factor	Weight
Jamison2A	84"	16850	2541	126
Jamison2A	108"	16851	3267	162
Marcus3A	84"	16853	2562	182
Marcus3A	108"	16852	3294	234
Marshall1	96"	16854	4224	273
Marshall1	120"	16855	5280	351
Salem2A	84"	16858	2800	112
Salem2A	108"	16859	3600	144
Vincent1	96"	16857	3624	216
Vincent1	120"	16856	4530	270

Legend Heritage Surrounds - Modifiers

Modifier - Plinth







Flatface





Plinth	Х	Z	Υ	Unit ID	CF/Pair	Weight/Pair
Flatface1	4"	7"	8"	16723	448	33
Flatface2	4"	6"	6"	16724	368	23
Recess1	4"	7"	8"	16726	493	33
Recess2	4"	6"	6"	16725	405	23
Reanna1	4"	7"	8"	16727	543	33
Reanna2	4"	6"	6"	16728	446	23
•						

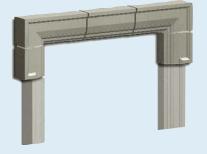
Plinth	Х	Z	Υ	Unit ID	CF/Pair	Weight/Pair
Flatface1A	4"	51/2"	8"	16860	362	28
Flatface2A	4"	41/2"	6"	16865	351	17
Recess1A	4"	5 ¹ / ₂ "	8"	16861	398	28
Recess2A	4"	41/2"	6"	16864	386	17
Reanna1A	4"	51/2"	8"	16862	438	28
Reanna2A	4"	41/2"	6"	16863	424	17
				,	,	

Plinth blocks displayed are shown installed at the base of the surround leg, however, plinth blocks also look great installed at the top of the surround when used with a CircleTop.

Modifier - Ears







Ear Assembly	Length	Unit ID	Cost Factor	Weight
Jamison2	108"	16729	3555	234
Jamison2	132"	16730	4345	284
Marcus3	108"	16731	3564	261
Marcus3	132"	16732	4356	319
Marshall1A	120"	16733	6650	490
Marshall1A	144"	16734	7980	588
Salem2	108"	16737	4212	333
Salem2	132"	16738	5148	407
Vincent1A	120"	16730	5580	350
Vincent1A	144"	16735	6696	420

Ear Assembly	Length	Unit ID	Cost Factor	Weight
Jamison2A	108"	16866	3267	162
Jamison2A	132"	16867	3993	198
Marcus3A	108"	16869	3294	234
Marcus3A	132"	16868	4026	286
Marshall1	120"	16870	5780	390
Marshall1	144"	16871	6936	468
Salem2A	108"	16874	3600	144
Salem2A	132"	16875	4400	176
Vincent1	120"	16873	4530	270
Vincent1	144"	16872	5436	324

The Legend Heritage Ear Assembly contains both left and right Ears and appropriate Square Top parts to accommodate the new larger profile. The assembly is designed and priced to completely replace the Legend Heritage Basic Square Top of your surround. Furnished in lengths to fit several openings. Cut to fit your opening on site.

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Legend Heritage Surrounds - Modifiers



Profile	Length	Unit ID	Cost Factor	Weight
Odarra1	84"	16739	3780	294
Odarra1	108"	16740	4860	378

Profile	Length	Unit ID	Cost Factor	Weight
Odarra1A	84"	16876	2770	217
Odarra1A	108"	16877	3564	279

The Legend Heritage Odarra Crown Assembly is available for installation above your Legend Heritage Basic Square Top or Legend Heritage Ear Assembly. The crown is designed to overhang slightly on both sides of the SquareTop or Ear Assembly. Furnished in lengths to fit several openings. Cut to fit your opening on site.

Modifier - Keystone







Reanna Keystone with the Legend Heritage Jamison Basic Surround

		×
Flatface		
		7
		Z →
		Generic Side View
		Side view
	Recess	

Keystone	Χ	Z	Unit ID	Cost Factor	Weight
Flatface8	73/4"	8"	16741	963	24
Flatface11A	105/8"	7"	9513	1100	37
Flatface16	16"	71/2"	16745	2600	94
Recess8A	8"	7"	9531	1050	24
Recess10A	10 ¹ / ₈ "	6"	9534	1500	29
Recess16	16"	71/2"	9541	2800	96
Reanna1	8"	8"	16742	1208	24
Reanna2	11"	8"	16743	1725	29
Reanna3	16"	8"	16744	3220	96

 X & Z dimensions accomodate the Legend Heritage Basic Surround combined with the Legend Heritage Odarra Crown.

Keystone	Χ	Z	Unit ID	Cost Factor	Weight
Flatface8B	8"	6"	16878	800	22
Flatface10C	10"	5 ⁵ / ₈ "	16879	937	25
Flatface16C	1 6"	6"	16880	2450	58
Recess8	8"	6"	16881	975	21
Recess10A	10 ¹ / ₈ "	6"	9534	1500	29
Recess16A	1 6"	6"	16933	2550	79
Reanna1A	8"	6"	16885	1121	22
Reanna2A	11"	6"	16884	1725	30
Reanna3A	1 6"	6"	16883	2588	79

 X dimension accomodates the Legend Heritage Basic Surround combined with the Legend Heritage Odarra Crown.

Legend Heritage Keystones add an extra flair to any Legend Heritage Basic Surround or Legend Heritage Special Top.



Profile Families

Profile Family Configuration

To simplify the selection process even further, the following popular Family configurations have been pre-configured. Shown on the following pages are the top 20 Profile Families for the Stone Legends top profile shapes.

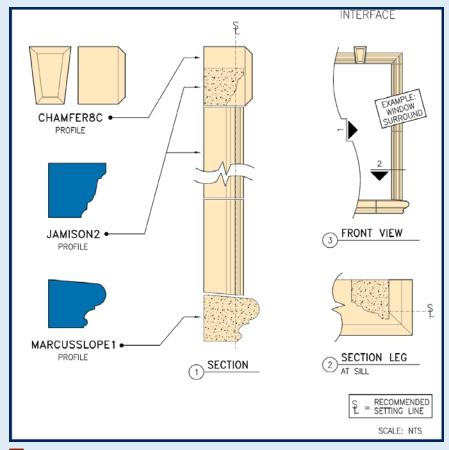
These configurations are shown with a Chamfer keystone, however, standard Legend Heritage keystones can be substituted.

Get Your Estimate

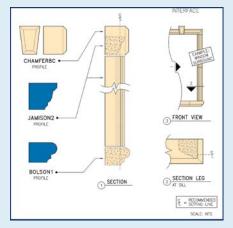
Once you've selected the Family Configuration, simply send us the surname associated with the unit and the masonry opening sizes for each surround unit required. You will get a complete cost estimate, including shipping directly to your project site.

Contact your sales representative for more information on Profile Family configurations.

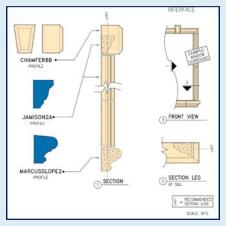




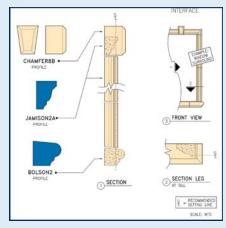
Jamison2 MarcusSlope1 Chamfer8c



Jamison2 Bolson1 Chamfer8c



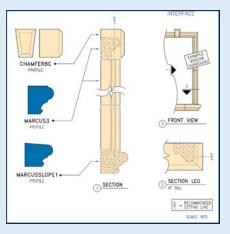
Jamison2a MarcusSlope2 Chamfer8b

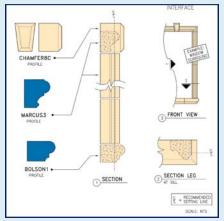


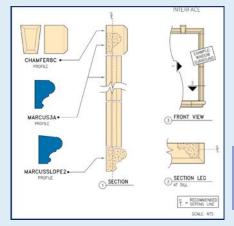
Jamison2a Bolson2 Chamfer8b



Profile Families



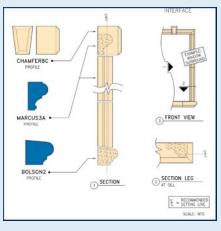


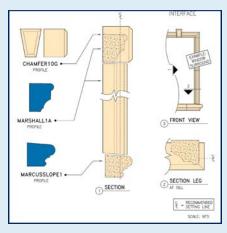


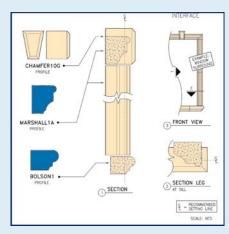
Marcus3 MarcusSlope1 Chamfer8c

Marcus3 Bolson1 Chamfer8c

Marcus3a MarcusSlope2 Chamfer8c



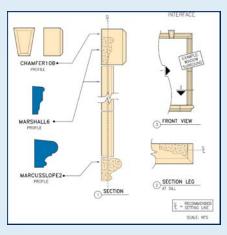


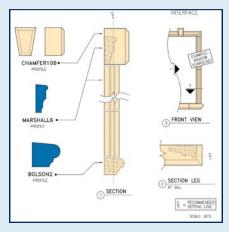


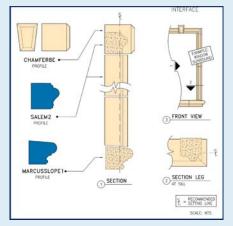
Marcus3a Bolson2 Chamfer8c

Marshall1a MarcusSlope1 Chamfer10c

Marshall1a Bolson1 Chamfer10g







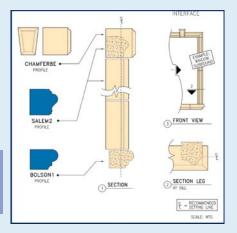
Marshall6 MarcusSlope2 Chamfer10b

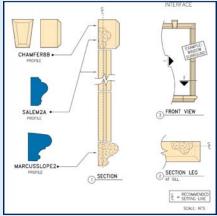
Marshall6 Bolson2 Chamfer10b

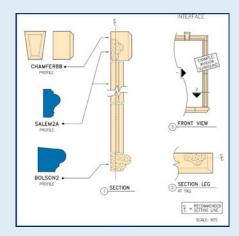
Salem2 Marcusslope1 Chamfer8e

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Profile Families



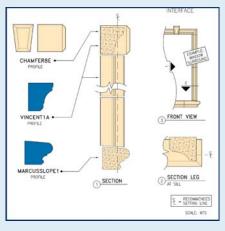


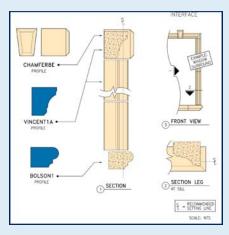


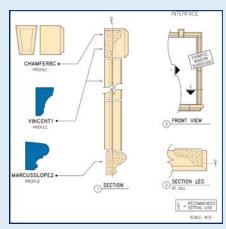
Salem2 Bolson1 Chamfer8e

Salem2a Marcusslope2 Chamfer8b

Salem2a Bolson2 Chamfer8b



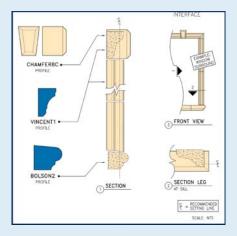




Vincent1a Marcusslope1 Chamfer8e

Vincent1a Bolson1 Chamfer8e

Vincent1 Marcusslope2 Chamfer8c

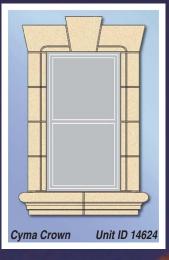


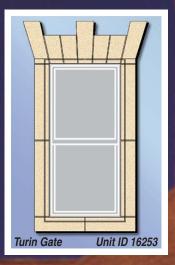
Vincent1 Bolson2 Chamfer8c



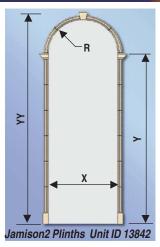
UNIQUE SURROUNDS

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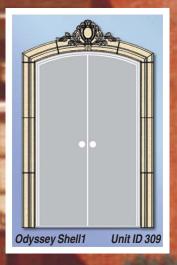










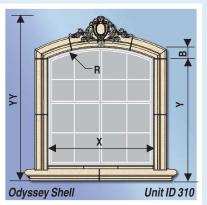




Unique surrounds give your house the distinct style to make it a home unlike any other.

Unique Surrounds by

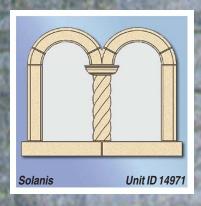
Type Description SurroundWindow	Primary View SquareTop		lodifiers 'n Keysto	no Cill			name ma Cro	NA/P		
Surroundvindow	Square 10p									
		X	Z	Y	XX	YY	R		Cost Factor	
	Cyma Crown	211/4"	8"	471/2"	391/4"	69"	•	14621	11443	741
	Cyma Crown	371/4"	9"	743/4"	611/4"	991/4"	-	14624	14765	932
Type Description	Primary View	View M	lodifiers			Surr	name			
SurroundWindow	SquareTop			ment Sill				Pedime	nt	
		Х	Z	Υ	XX	ΥY	R	Unit ID	Cost Factor	Weight
	Georgian Pedime	nt311/8"	121/2"	74 ¹¹ / ₁₆ "	56 ⁵ / ₈ "	1047/16"	-	748	20707	1243
Type Description SurroundWindow	Primary View SquareTop		lodifiers	one Pictu	reFrame		name rin Gate	2		
<u>Januaria vina ovi</u>	Oqualo lop	X	7	ν	XX	YY	R		Coot Footor	Walaht
	Turin Gate	29 ¹ / ₄ "	9¹/8"	65 ¹ / ₄ "	53 ¹ / ₈ "	89 ¹ / ₄ "	<u> </u>	16253	Cost Factor 16874	857
Type Description SurroundWindow	Primary View CircleTop	View M	lodifiers		0078		name	10200	10074	001
		Х	Z	Υ	XX	ΥY	R	Unit ID	Cost Factor	Weight
	Arles1 Batman	59 ¹ / ₂ "	7"	1013/4"	85"	1215/8"	293/4"	187	19580	1360
Type Description SurroundWindow	Primary View CircleTop		lodifiers tone Plir	nth			name mison			
		Х	Z	Υ	ХХ	ΥY	R	Unit ID	Cost Factor	Weight
	Jamison2 Plinth	s 811/4"	11"	2081/4"	921/2"	252¹/。"	40¹/。"	13842	21718	1035



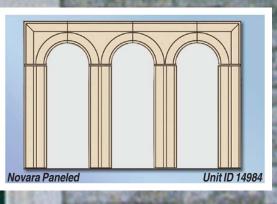


Type Description SurroundWindow	Primary View CircleTop	View Mo Ornar	odifiers nent Pl	inth			name nitland			
		Х	Z	Υ	XX	YY	R	Unit ID	Cost Factor	Weight
	Maitland1	60"	9"	1431/4"	801/2"	166"	30"	14817	25113	1851
Type Description SurroundWindow	Primary View Eyebrow	View Mo Ornar					name lyssey (
		X	Z	Υ	XX	YY	R	Unit ID	Cost Factor	Weight
	Odyssey Shell1	63 ¹ / ₁₆ "	5"	60"	91 ⁹ / ₁₆ "	781/2"	79 ⁹ / ₁₆ "	309	25107	1044
	Odyssey Shell2	749/16"	5"	72"	909/16"	901/2"	110 ¹ / ₈ "	310	20065	790

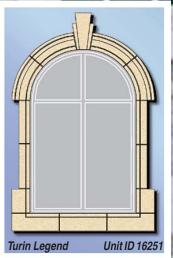


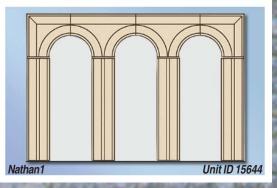


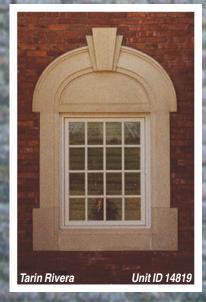




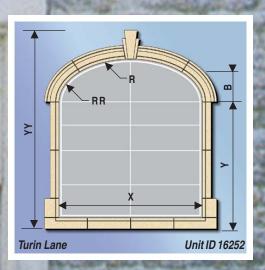












Unique Surrounds by STONE LEGENDS

									al I C	
Type Description SurroundWindow	Primary View CircleTop		one Pictu	ureFrame			Legen			
		X	Z	Υ	XX	YY		Jnit ID	Cost Factor	Weight
	Turin Legend	581/2"	125/16"	65"	781/2"	1251/4" 2	291/4"	16251	23499	1647
Type Description SurroundWindow	Primary View CircleTopDbl	View M Doub	odifiers IeSided F	Rope Sill		Surnam Sola i				
		Х	Z	Υ	XX	YY	R l	Jnit ID	Cost Factor	Weight
	Solanis	16"	12"	261/4"	54"	45"	8"	14971	27802	1263
Type Description SurroundWindow	Primary View CircleTopTrip	View M le	odifiers			Surnar Nath a				
		Х	Z	Υ	XX	ΥY	R l	Jnit ID	Cost Factor	Weight
	Nathan1	161/4"	5 ¹⁵ / ₁₆ "	381/2"	831/2"	553/4"	81/8"	15644	16506	1080
Type Description SurroundWindow	Primary View CircleTopTrip	View M le	odifiers			Surnar Nova	ne I ra Pan o	eled		
		Х	Z	Υ	XX	ΥY	R l	Jnit ID	Cost Factor	Weight
	Novara Paneled	20"	5 ¹⁵ / ₁₆ "	351/4"	76"	54"	10"	14984	9797	515
Type Description SurroundWindow	Primary View Eyebrow	View M Crow	odifiers n Picture	Frame		Surnan Basi l	ne 1 Julia	n4		
	,	X	Z	Υ	XX	YY			Cost Factor	Weight
	Basil1 Julian4	301/2"	61/2"	56 ³ / ₈ "	611/2"		303/8"	14839	17539	803
Type Description SurroundWindow	Primary View SquareTop		one Pane	el Picture			Rivera			
		X	Z	Υ	XX	YY	R I		Cost Factor	
	Tarin Rivera* *Tarin Rivera giv three-piece pan						<u>-</u> a	14819	24598	1298
Type Description SurroundWindow	Primary View EllipticalTop	View M Keys t	one Pictu	ureFrame		Surnar Tarin	Rivers			
	X	Z	Υ	XX	YY	R	RR		ID Cost Fac	
	Tarin Rivers 49"	91/41	' 43"	71"	88"	15 ¹ / ₂ "	241/2"	148	320 17474	1120
Type Description SurroundWindow	Primary View EllipticalTop		one Pictu	ureFrame			Lane			
	Turin Lane 901/a"	125/	Υ ." 833/."	XX ' 1191/-"	1/31/ ₅ "	R	RR		ID Cost Fac	
	Illrin Lane QQ1/,"	195/	." 23/."	1101/."	1/131/."	Template	Tomniate	162	50011	2073

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Turin Lane

991/2"

125/16"

833/4"

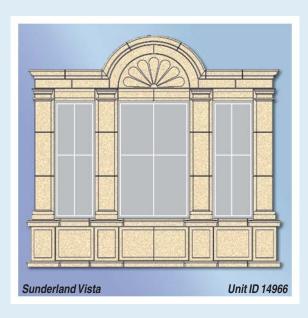
1191/2"

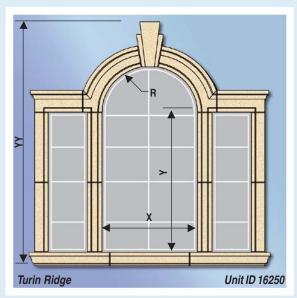
1431/2"



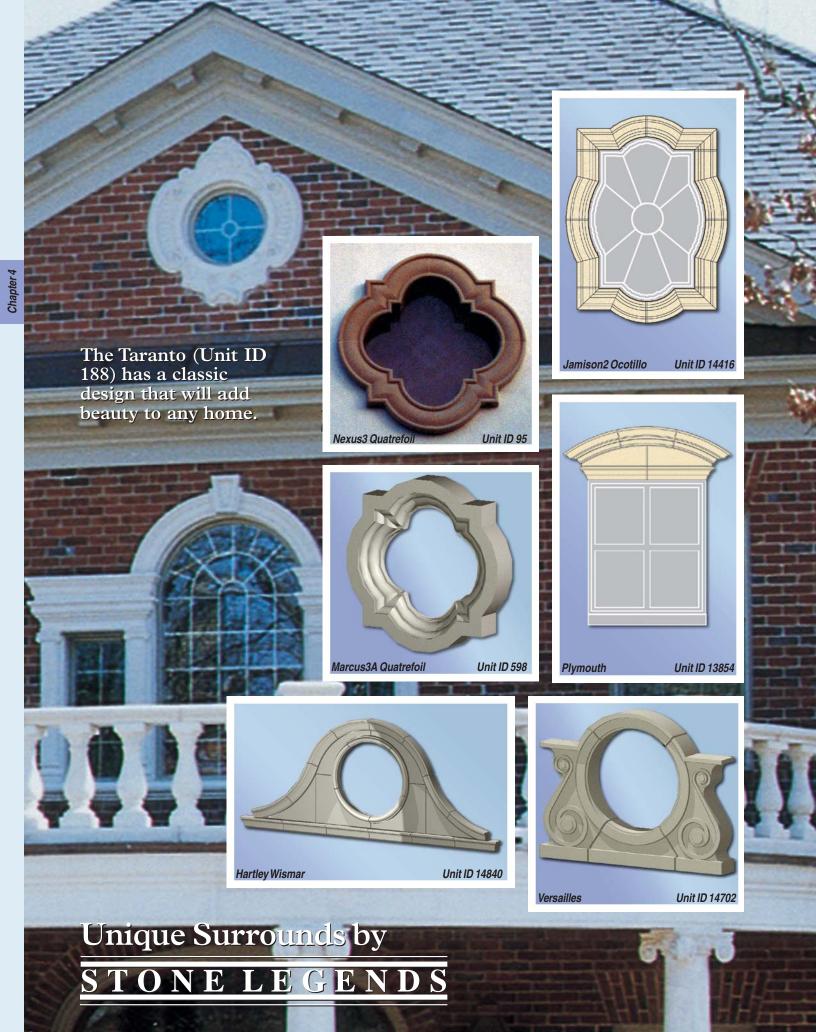
Template Template

Type Description SurroundWindow	Primary View Palladium	View M Rope	lodifiers SIII				mame arcelona	View		
		Х	Z	Υ	XX	YY	R	Unit ID	Cost Factor	Weight
	Barcelona View	53"	12"	73 ⁷ / ₈ "	1723/4"	1133/8"	261/2"	14707	76493	3543
Type Description SurroundWindow	Primary View Palladium		lodifiers tone Sill				mame rlando C	rown		
		X	Z	Υ	XX	YY	R		Cost Factor	Weight
	Orlando Crown	753/4"	12"	98"	1713/4"	178 ⁷ / ₈ "	377/8"	505	58488	4089
	Onding Order	.074			111/4	11078	01.18	000	00700	.000
Type Description	Primary View		lodifiers				rname			
SurroundWindow	Palladium	Brack	ket Ornar	nent Sil		Sı	ınderlan	d Park		
		Х	Z	Υ	XX	YY	R	Unit ID	Cost Factor	Weight
	Sunderland Park	471/2"	121/4"	663/4"	2261/2"	1373/8"	221/4"	14760	159680	9963
Type Description SurroundWindow	Primary View Palladium		lodifiers nnPilaste	er Ornar	ment Sill		_{mame} underlan	d Vista		
		Х	Z	Υ	XX	ΥY	R	Unit ID	Cost Factor	Weight
	Sunderland Vista	45 ¹ / ₄ "	109/16"	77"	1563/4"	1553/4"	341/2"	14966	135345	8232
Type Description SurroundWindow	Primary View Palladium	Keyst	lodifiers tone Pictu	ureFram		Та	mame I rin Vista	l		
		Х	Z	Υ	XX	YY	R	Unit ID	Cost Factor	Weight
	Tarin Vista	37"	91/4"	65 ⁵ / ₁₆ "	117"	118"	Template	14822	26496	2069
Type Description SurroundWindow	Primary View Palladium		lodifiers tone Leg	Sill			mame I rin Ridg	е		
		Х	Z	Υ	XX	ΥY	R	Unit ID	Cost Factor	Weight
	Turin Ridge	425/8"	12 ⁵ / ₁₆ "	65 ¹ / ₄ "	1075/8"	1025/8"	215/16"	16250	22203	1437











Unique surrounds for special enhancements throughout your home, Stone Legends uses superior materials, superb detailing and years of experienced craftsmanship.

Circular & Quatrefoil

									Circular & G	
Type Description	Primary View	View M	Modifiers			Sun	name		Simila	ar.
SurroundWindow	Circular	360D	egree)			Tai	ranto			
		Х	Z	Υ	XX	YY	R	Unit ID	Cost Factor	Weight
	Taranto	24"	3"	24"	463/4"	421/2"	12"	188	21000	450
Type Description	Primary View	View M	Modifiers			Sun	name			
SurroundWindow	Quatrefoil	360D	egree)			Ne	xus			
		Х	Z	Υ	XX	ΥY	R	Unit ID	Cost Factor	Weight
	Nexus3	42"	31/2"	42"	58"	58"		95	17500	250
	Nexus2A	42"	51/2"	42"	58"	58"	-	16935	19750	429
Type Description SurroundWindow	Primary View Quatrefoil		Modifiers Degree				name I rcus			
Surroundvindow	Qualiteioii			V	VV			IImia ID	Ocat Footon	Walah
	Marcus3A	X 24"	Z 41/4"	Y 24"	XX 36"	YY 36"	R 63/4"	598	Cost Factor 8750	weight 145
Type Description SurroundWindow	Primary View SpecialShap		Modifiers Degree				name mison			
	X Z	Υ	XX	ZZ	ΥY	R	RR	Unit ID	Cost Factor	Weight
Jamison2 Ocotillo	227/8" 51/2"	335/16"	333/8"	31/8"	45 ⁷ / ₁₆ "	18³/ ₈ "	83/16"	14416	8500	390
Type Description	Primary View	View M	Modifiers			Sun	name			
Ornaments	SpecialShap		egree V	olute			rsailles			
O THAITION TO	opoolarona,	X	Z	Y	XX	YY	R	Unit ID	Cost Factor	Weight
	Versailles	241/2"	6"	241/2"	36"	48"	121/4"	14702	20592	351
Type Description	Primary View	View M	Modifiers			Sun	name			
ŚurroundWindow	Circlular	360E	Degree C	Crown Sill			rtley Wi	smar		
		Х	Z	Υ	XX	YY	R	Unit ID	Cost Factor	Weight
	Hartley Wismar	481/2"	61/2"	481/2"	189"	77 ¹³ / ₁₆ "	241/4"	14840	90500	3764
Type Description	Primary View	View M	Modifiers			Sun	name			
Dealling	E. calausecci	0				DI.	ماللت ما محدد			

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Eyebrow

Plymouth

Crown

11⁷/₁₆"

2311/16"

Χ

51¹/₄"

Pediment



Plymouth

R

53³/₁₆"

ΥY

2311/16"

XX

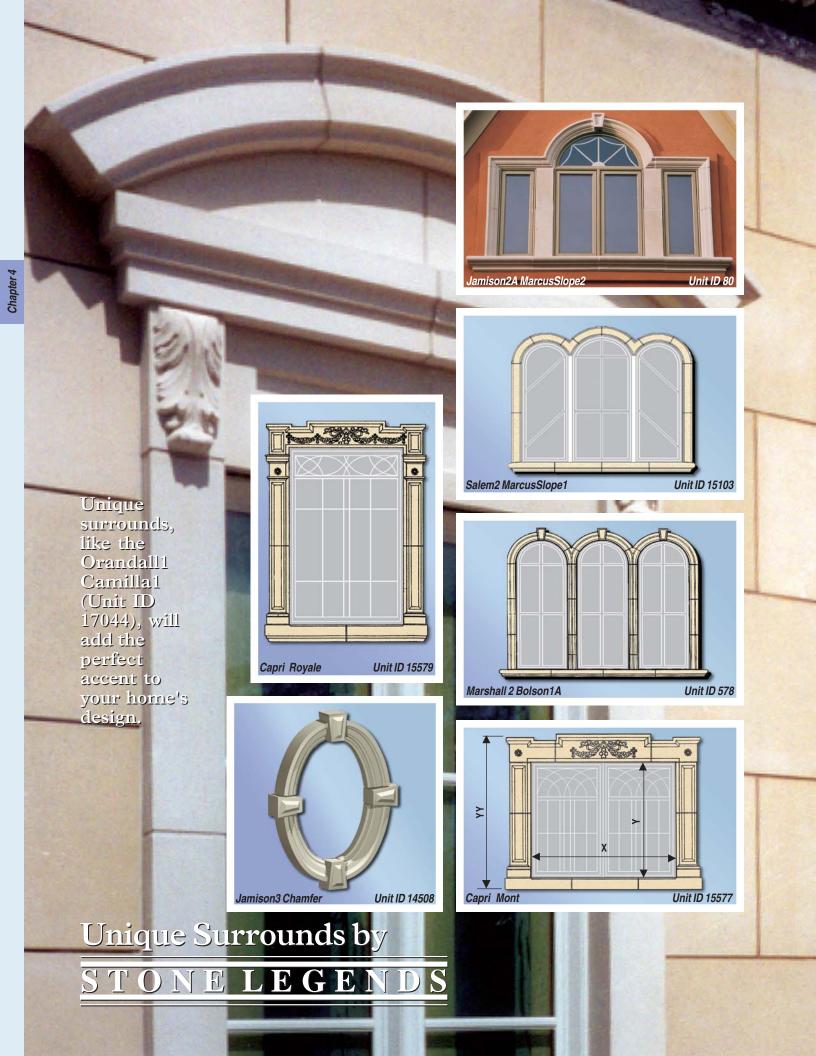
72³/₈"

13854

Unit ID Cost Factor Weight

24217

1295



							_			
Type Description	Primary View	View Mo				Surna				
SurroundWindow	Ellipse	360D	egree Key	<u>stone</u>		Jam	ison3			
		X	Z	Υ	XX	YY	R	Unit	ID Cost Fac	tor Weight
	Jamison3 Chamfer	243/8	' 7"	363/8"	41"	63"	Template	1450	8 8540	410
Type Description	Primary View	View Mo	odifiers			Surna	me			
SurroundWindow	Palladium	Divide	ers Keysto	ne Sill		Jam	ison2A			
		Х	Z	Υ	XX	YY	R	Unit	ID Cost Fac	tor Weight
	Jamison2A MarcusSlope2		63/4"	503/4"	1163/4"	883/8"	221/2"	80	16590	791
Type Description	Primary View	View Mo	odifiers			Surna	me			
SurroundWindow	CircleTopTriple		, a			Sale				
Carroanavinaon	On old top in pic	X	Z Y	XX	YY	R	RR	Unit	ID Cost Fac	tor Weight
	Salem2 MarcusSlope1 9		73/4" 64"	1091/4"	951/8"	181/8"	141/16"	1510		1304
	Outcome mareasoroper .	JE 12 1	74 04	100 /4	30 78	1078	14716	1010	21701	1004
Type Description	Primary View	View Mo	odifiore			Surna	mo			
SurroundWindow	CircleTopTriple						shall2			
Surroundvindow	Circle top imple			V	VV	YY		I I m ! A	ID Cook Foo	tau Walubt
	Marshall2 Bolson1A	X 36"	Z 63/4"	78"	XX 141"	104 ¹ / ₄ "	R 18"	578	ID Cost Fac 27302	2064
	Watshall Bulsunia	30	0-74	10	141	10474	10	3/0	2/302	2004
Type Description	Primary View	View Mo	ndifiers			Surna	me			
SurroundWindow	SquareTop	Art Si					ri Royale	2		
Carroanavviria	Oqualo Top	X	Z	Υ	XX	YY			Cost Factor	Waight
	Capri Royale	351/2"	5 ⁵ / ₈ "	771/2"	57 ¹ / ₄ "	963/4"		15580	28842	874
	Capri Royale	491/2"	5 ⁵ / ₈ "	771/2"	711/4"	963/4"		15579	33098	988
	Capri Royale	56"	5 ⁵ / ₈ "	95"	773/4"	1123/4"		15578	35079	1063
	Capri Royale	701/2"	5 ⁵ / ₈ "	95"	921/4"	1123/4"		15573	41654	1262
	Capri Royale	715/8"	5 ⁵ / ₈ "	771/2"	933/8"	963/4"		15576	38784	1176
	Capri Royale	811/2"	5 ⁵ / ₈ "	771/2"	1031/4"	963/4"		15575	68541	2046
Time Description	Duiman v. Via	\/io\A	alifia va			Cuma				
Type Description	Primary View	View Mo	odiliers			Surna				
SurroundWindow	SquareTop	Sill					ri Mont			
	On with March	X	Z	Υ	XX	ΥΥ			Cost Factor	
	Capri Mont	71 ⁵ / ₈ "	5 ⁵ / ₈ "	84 ³ / ₄ "	49 ¹ / ₄ " 93 ³ / ₈ "	101 ³ / ₈ "		15574 15577	22503 41071	675 1226
	Capri Mont	7178	3 %	0474	9378	101%	-	155//	410/1	1220
Type Description	Primary View	View Mo	odifiers			Surna	me			
SurroundWindow	SquareTop	Sill					ri Lyon			
	0 90.0.10	X	Z	Υ	XX	YY		Init ID (Cost Factor	Weight
	Capri Lyon	35 ¹ / ₂ "	5 ⁵ / ₈ "	47"	57 ¹ / ₄ "	63 ⁵ / ₈ "		15572	17116	580
	Capri Lyon	491/2"	5 ⁵ / ₈ "	47"	711/4"	63 ⁵ / ₈ "		15571	19043	646
	Capri Lyon	715/8"	5 ⁵ / ₈ "	47"	933/8"	633/8"		15570	22411	761
	Capri Lyon	751/2"	55/8"	47"	971/4"	633/8"		15569	22892	776
	Similar to Capri I	Mont. Hea	ader panel d	loes not in	clude flora	l art.				
Type Description	Primary View	View Mo		D !!	. 0	Surna				
SurroundWindow	SquareTop		et Panel I	<u>Pedimen</u>	t Sill	Ora	ndall1 C			
		Х	Z	Υ	XX	ΥY			Cost Factor	Weight
	Orandall1 Camill	á136³/ ₈ "	81/16"	96"	667/8"	1377/16"	447/16"	17044	19920	996





Unique Surrounds by STONE LEGENDS

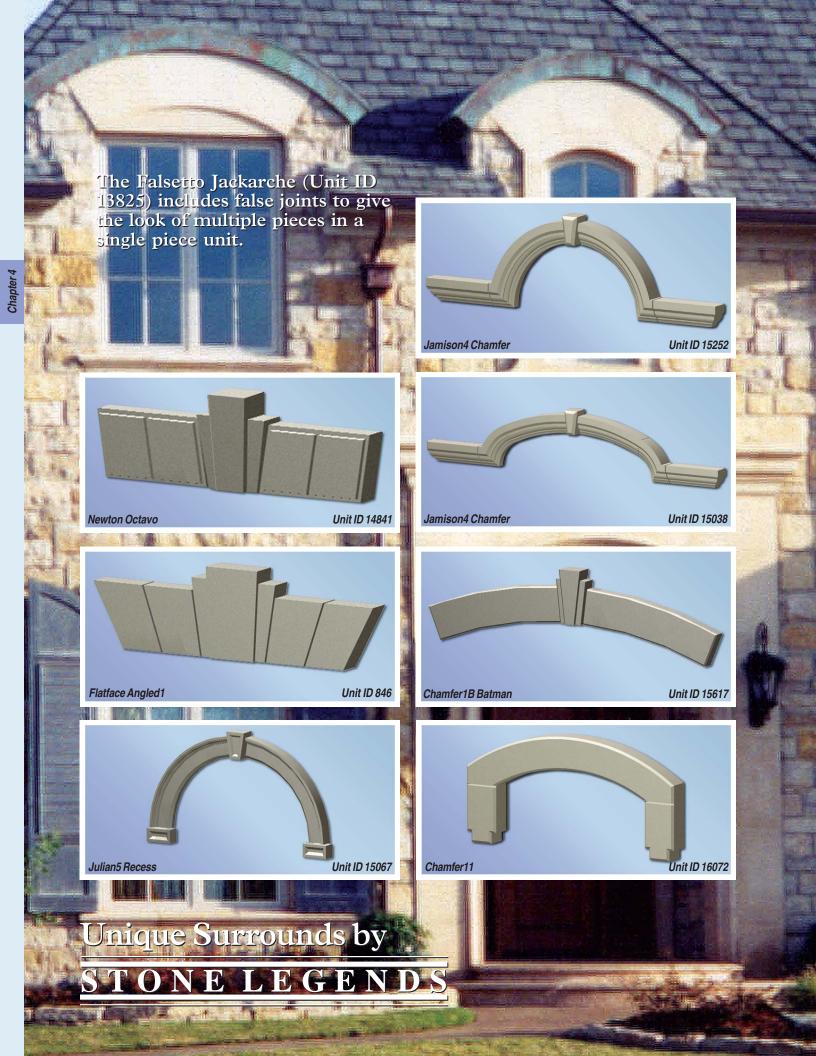
Flatface JackArches

Type Description Jackarch	Primary View Square Top		v Modifiers ystone		name atface			
		Х	Z	Υ	R	Unit ID	Cost Factor/Ea	Weight/Ea
	Flatface3B Flatface Key	60"	4"	10"	-	14678	3135	137
	Flatface1A Flatface Key	60"	4"	14"		127	4100	213
Type Description Jackarch	Primary View Circle Top		v Modifiers ystone		name atface			
		Х	Z	Υ	R	Unit ID	Cost Factor/Ea	Weight/Ea
	Flatface4 Chamfer	111/2"	4"	4"	53/4"	823	2182	66
	Flatface4 Chamfer	171/2"	4"	4"	83/4"	830	2540	80
Type Description Jackarch	Primary View Eyebrow		v Modifiers ystone		name atface			
		Х	Z	Υ	R	Unit ID	Cost Factor/Ea	Weight/Ea
	Flatface1A FlatfaceKey	331/4"	4"	165/8"	33 ⁹ / ₁₆ "	15539	4640	149
	Flatface2B FlatfaceKey	40"	5 ⁵ / ₈ "	10"	29"	15050	6339	230
	Flatface1A FlatfaceKey	51"	4"	16 ⁵ / ₈ "	57³/ ₁₆ "	15540	7117	229
	Flatface2B FlatfaceKey	55"	5 ⁵ / ₈ "	10"	39 ⁷ / ₈ "	15049	8177	297

Type Description Jackarch	Primary View Square Top		w Modifiers ystone (onePiece	Surna Flat			
		Х	Z	Υ	R	Unit ID	Cost Factor/Ea	Weight/Ea
	Flatface ChamferKey	39"	5"	101/4"	-	594	2950	123
	Flatface ChamferKey	39"	5"	12"	•	596	3150	136
	Flatface ChamferKey	54"	5"	12"	-	134	3950	189

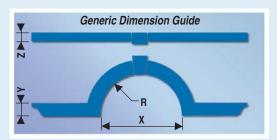


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Unique JackArches

Type Description Jackarch		Primary View Eyebrow		w Modifiers nePiece		Surnan False			
			Х	Z	Υ	R	Unit ID	Cost Factor/Ea	Weight/Ea
	Falsetto		261/2"	6"	12"	215/16"	13825	5958	235
	Falsetto		361/2"	6"	12"	2413/16"	13826	7776	307
	Falsetto		381/2"	6"	12"	36 ⁷ / ₁₆ "	15331	7344	290
Type Description Jackarch		Primary View Square Top		w Modifiers ystone		Surnan New 1	ne t on Octa	vo	
			Х	Z	Υ	R	Unit ID	Cost Factor/Ea	Weight/Ea
	Newton Octavo		373/8"	6"	14"	-	14841	5325	210
Type Description Jackarch		Primary View Square Top		w Modifiers ystone		Surnan Flatf a	ne ace Angl	led	
			Х	Z	Υ	R	Unit ID	Cost Factor/Ea	Weight/Ea
	Flatface Angled1		51"	53/4"	18 ⁵ / ₈ "	-	846	7726	289
Type Description Jackarch		Primary View Circle Top		w Modifiers ystone P	linth	Surnan Julia	ne n5 Rece	ss	
			Х	Z	Υ	R	Unit ID	Cost Factor/Ea	Weight/Ea
	Julian5 Recess		58 ³ / ₄ "	6"	8"	29 ³ / ₈ "	15067	8220	401



Type Description Jackarch		Primary View Palladium		v Modifiers ystoneCo	oped	Sumam Jami s			
			Х	Z	Υ	R	Unit ID	Cost Factor/Ea	Weight/Ea
	Jamison4 Chamfer	r	48³/ ₈ "	61/2"	8"	24 ³ / ₁₆ "	15252	11858	818
Type Description Jackarch		Primary View Palladium		v Modifiers ystoneCo	oped	Sumam Jami s	-		
			Х	Z	Υ	R	Unit ID	Cost Factor/Ea	Weight/Ea
	Jamison4 Chamfer	r	715/8"	8"	16 ¹³ / ₁₆ "	Template	15038	10610	726
Type Description Jackarch		Primary View Eyebrow		v Modifiers ystone		Surnam Chan	e nfer1B		
			Х	Z	Υ	R	Unit ID	Cost Factor/Ea	Weight/Ea
	Chamfer1B Batma	n	110"	6"	12"	130"	15617	8134	477
	Chamfer1B Batma	n	112"	6"	12"	161 ¹³ / ₁₆ "	15618	8710	522
Type Description Jackarch		Primary View Eyebrow		v Modifiers acket		Surnam Chan	e nfer11		
			Х	Z	Υ	R	Unit ID	Cost Factor/Ea	Weight/Ea
	Chamfer11		387/8"	5"	75/8"	385/8"	16072	3567	206
	Chamfer11		635/8"	5"	75/8"	1081/2"	16070	4437	310
	Chamfer11		715/8"	5"	75/8"	139 ³ / ₁₆ "	16071	4872	344





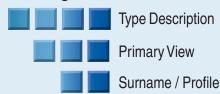
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Keystone Legend

Organization Guide



Dimension

Listed below are available catalog options as shown in this chapter. Refer to page 6 for a complete list of available TypeDescriptions, PrimaryViews and Modifiers.

Product Groups Type Descriptions Primary Views Modifiers

Surrounds

Keystone

Batman BatmanSlant BatmanRecess SpecialShape Chamber

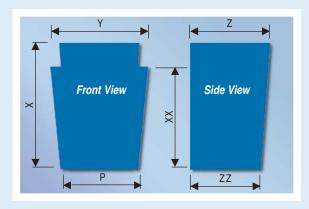
DoubleStepOut Flatface FlatfaceSlant Specialty Flat Ornament

Pricing Legend

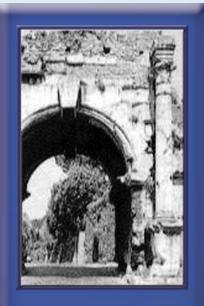
Keystone costs are calculated based on a **Each Unit** basis.

Refer to the **Stone Legends Pricing Legend**, located as an insert at the back of the catalog, for more information on calculating stone costs for catalog units.

Alterations may involve additional charges.



- X Height of Profile.
- **Z** Depth of Profile.
- Y Overall width.
- **XX** Maximum height for surround interface.
- **ZZ** Maximum depth for surround interface.
- P Width at base.

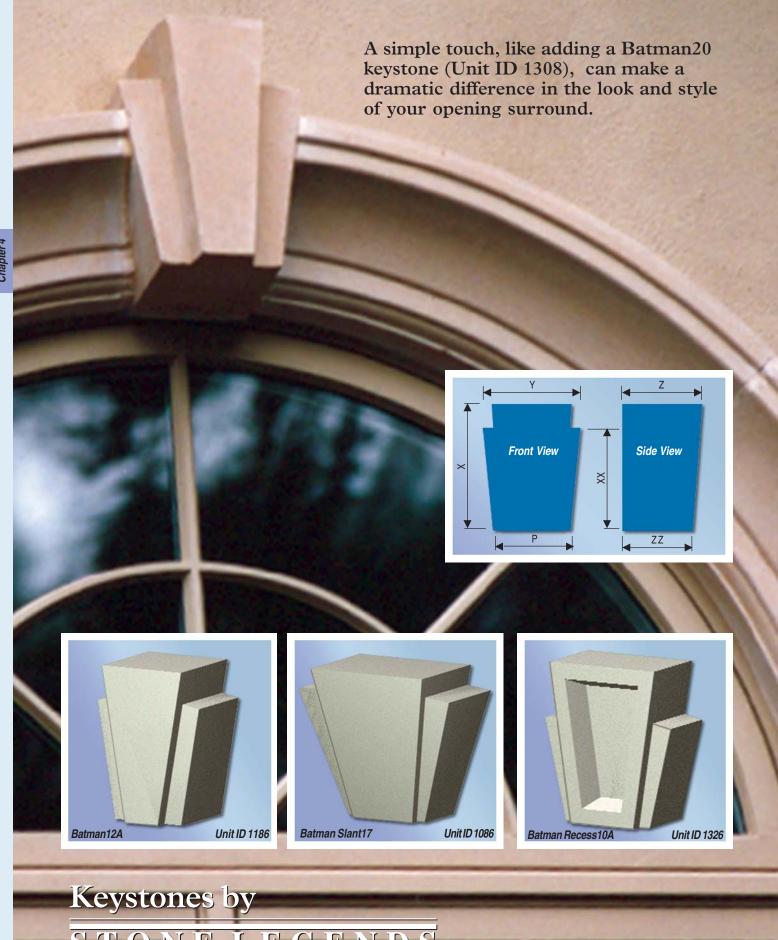


Defying gravity for 2000 years...

The central or topmost stone allows two opposing legs of an arch to stand without additional support.

The keystone can be a simple design or can be decorated with ornate carvings.





EGENDS

Keystones

Type Description Keystone		_	Primary View Batman		View Modifiers		me nan			
		Х	Z	Υ	XX	ZZ	Р	Unit ID	Cost Factor	Weight
	Batman10	10"	5"	7"	71/4"	4"	8"	962	1563	18
	Batman10A	10"	61/2"	7"	71/4"	6"	41/2"	1299	1700	25
	Batman12	12"	5"	83/4"	91/8"	4"	53/4"	1300	1875	28
	Batman12F	12"	5"	83/4"	91/8"	31/8"	63/8"	1304	1700	27
	Batman12A	12"	6"	83/4"	91/8"	5"	53/4"	1186	1950	34
	Batman12E	12"	6"	91/4"	91/8"	5"	63/ ₁₆ "	1303	1950	36
	Batman12B	12"	7"	83/4"	91/8"	6"	53/4"	1185	2050	42
	Batman12D	12"	71/2"	83/4"	91/4"	7"	53/4"	1302	2150	45
	Batman12G	12"	81/2"	10"	11"	71/2"	7"	14425	2914	80
	Batman12C	12"	9 ¹⁵ / ₁₆ "	83/4"	91/8"	8 ¹⁵ / ₁₆ "	53/4"	1301	2350	58
	Batman14	14"	6"	11"	10 ⁵ / ₈ "	5"	73/4"	1305	2188	38
	Batman14A	14"	81/2"	11"	10 ⁵ / ₈ "	8"	73/4"	1306	3450	74
	Batman15	15"	8"	10 ⁹ / ₁₆ "	14"	7"	6"	15339	3914	93
	Batman16	16"	10 ⁷ / ₈ "	113/4"	13"	10 ¹ / ₈ "	81/2"	13991	5841	141
	Batman18	18"	6"	11"	141/2"	5"	71/2"	14413	3394	94
	Batman19	18 ⁵ / ₈ "	53/4"	181/2"	16"	5"	9"	1307	3250	97
	Batman20	20"	6"	11"	141/2"	5"	71/2"	1308	3800	77
	Batman21	205/8"	43/4"	15 ³ / ₈ "	175/8"	4 ¹ / ₄ "	9"	13983	4394	106
	Batman21A	205/8"	43/4"	171/2"	175/8"	41/4"	9"	16887	4883	126
	Batman25	25"	12 ⁵ / ₁₆ "	22"	20"	10 ⁵ / ₁₆ "	15"	14409	11707	343

Type Description Keystone	,		ary View nan	View Modifiers		Sumame Batman Recess				
		Х	Z	Υ	XX	ZZ	Р	Unit ID	Cost Factor	Weight
	BatmanRecess10	10"	43/4"	9"	65/8"	4"	6"	1325	1875	24
	BatmanRecess10A	10"	8"	9"	65/8"	71/4"	6"	1326	2550	38
	BatmanRecess12A	12"	51/4"	11¹/ ₈ "	8"	41/2"	6 ⁵ / ₈ "	16889	2062	45
	BatmanRecess12B	3 12"	63/4"	11¹/ ₈ "	8"	6"	6 ⁵ / ₈ "	16890	2152	47
	BatmanRecess12	12"	71/4"	11¹/ ₈ "	8"	61/2"	6 ⁵ / ₈ "	1327	2188	49
	BatmanRecess13	121/2"	71/2"	20"	91/2"	7"	14"	16888	3450	107
	BatmanRecess14	14"	43/4"	13¹/₄"	91/2"	4"	73/4"	1333	2350	43
	BatmanRecess14A	14"	71/4"	13¹/₄"	91/2"	61/2"	65/8"	1328	2813	67
	BatmanRecess14B	3 14"	91/4"	13¹/₄"	91/2"	81/2"	71/4"	1329	3100	85
	BatmanRecess16	16"	43/4"	13"	12"	4"	71/2"	1330	2700	45
	BatmanRecess17	1613/16"	8 ¹¹ / ₁₆ "	15 ⁷ / ₈ "	113/8"	713/16"	811/16"	16891	3148	86
	BatmanRecess20	20"	111/2"	17"	17"	101/2"	8"	1331	4350	218
	BatmanRecess22	217/8"	7"	18"	207/8"	6"	14³/ ₈ "	1332	4200	164

Type Description Keystone			ary View man	View	Modifiers	Surna Bat ı	_{me} man Sla	ınt		
		Х	Z	Υ	XX	ZZ	Р	Unit ID	Cost Factor	Weight
	BatmanSlant12	12"	71/2"	8"	101/4"	61/2"	53/4"	16892	1450	50
	BatmanSlant14	14"	163/ ₁₆ "	11"	10 ⁵ / ₈ "	143/16"	53/4"	1083	3450	119
	BatmanSlant17	17"	107/8"	19"	141/2"	71/8"	91/2"	1086	3950	141

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Keystones

		ıry View mfer	View	Modifiers	Surna Cha	ame a mfer			
	Х	Z	Υ	XX	ZZ	Р	Unit ID	Cost Factor	Weight
Chamfer4	4"	45/8"	31/2"	3"	41/8"	2"	1334	650	6
Chamfer6	6"	41/2"	51/4"	5"	4"	3"	1335	750	10
Chamfer6A	6"	51/2"	5 ¹ / ₄ "	5"	41/2"	3"	16894	786	12
Chamfer8	81/4"	5"	6"	61/2"	41/8"	41/4"	9480	800	16
Chamfer8A	81/4"	6"	61/4"	61/4"	5"	41/4"	9481	900	20
Chamfer8B	81/4"	6"	61/4"	61/4"	5"	4"	9482	900	20
Chamfer8C	81/4"	63/4"	6"	61/4"	53/4"	4"	9483	950	21
Chamfer8D	81/4"	8"	61/4"	61/2"	71/8"	41/4"	9484	1100	25
Chamfer8E	81/4"	81/2"	61/4"	61/4"	71/2"	41/4"	14419	1125	26
Chamfer9	91/8"	41/4"	65/8"	75/8"	31/2"	3"	9485	850	14
Chamfer10	10"	5"	6"	8"	4"	31/2"	9486	950	18
Chamfer10E	10"	71/2"	93/4"	8"	61/2"	5 ¹ / ₄ "	13175	1337	40
Chamfer10H	10"	9"	9"	81/2"	81/4"	6"	15999	1650	45
Chamfer10A	101/4"	5"	73/4"	81/4"	4"	41/4"	9487	1000	23
Chamfer10B	101/4"	7"	73/4"	81/4"	6"	41/4"	9488	1150	33
Chamfer10C	101/4"	71/8"	73/4"	81/4"	61/8"	4"	9489	1150	33
Chamfer10D	101/4"	8"	73/4"	81/4"	7"	4"	9490	1250	36
Chamfer10G	101/4"	81/2"	73/4"	81/4"	71/2"	4"	14421	1288	37
Chamfer10F	101/2"	5"	10"	81/2"	41/4"	5"	16374	1032	25
Chamfer11	105/8"	4"	8"	85/8"	3"	4"	9491	900	19
Chamfer11A	105/8"	4"	8"	87/8"	31/8"	4"	9492	900	20
Chamfer11B	111/4"	73/4"	8"	93/4"	7"	4"	16893	1338	35
Chamfer12	12"	5"	10"	10"	4"	6"	9493	1400	36
Chamfer12A	12"	71/2"	93/4"	10"	61/2"	51/4"	9494	1550	50
Chamfer12B	12"	9"	10"	10"	8"	6"	9495	1650	65
Chamfer12C	12"	91/2"	10"	10"	81/2"	6"	9496	1700	68
Chamfer13	12 ¹ / ₂ "	4"	8"	103/4"	31/8"	6"	9497	1350	23
Chamfer14	14"	5"	10 ⁷ / ₈ "	12"	4"	6"	9498	1950	46
Chamfer14A	14"	7"	107/8"	12"	6"	6"	9499	2150	63
Chamfer14B	14"	9"	107/8"	12"	8"	6"	14442	2600	108
Chamfer16A	16"	5"	10"	14"	4"	8 ⁵ / ₈ "	14434	2105	63
Chamfer16B	16"	5"	103/4"	14"	4"	91/2"	14438	2105	66
Chamfer16	16"	10"	13"	14"	9"	7"	1297	2458	164
Chamfer16C	161/2"	7"	12"	141/2"	6"	8"	16895	3225	76
Chamfer20	20"	11"	151/2"	18"	10"	8"	9500	3350	195
Chamfer20A	20"	15"	151/2"	18"	14"	8"	14512	4188	240

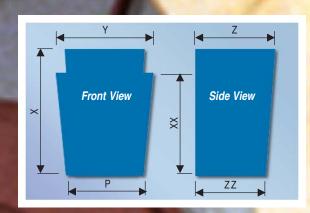
Type Description		Primary	View	View	Modifiers	Surna	ame			
Keystone		Doubl	le Step	Out		Dou	uble Ste	p Out		
			X	Z	Υ	ZZ	Р	Unit ID	Cost Factor	Weight
	DoubleStepOut8		8"	5"	6"	4"	41/4"	9501	1250	17
	DoubleStepOut10		10"	5 ¹ / ₂ "	8"	4"	4"	9502	1563	27
	DoubleStepOut10A		10"	7"	8"	5 ¹ / ₂ "	4"	16896	1863	29
	DoubleStepOut12		12"	5 ¹ / ₂ "	91/4"	4"	61/2"	9503	1875	40
	DoubleStepOut12A		12"	6"	101/2"	41/2"	63/4"	9504	2050	40
	DoubleStepOut14		14"	5 ¹ / ₂ "	101/2"	4"	7"	9505	2188	56
	DoubleStepOut15		15"	61/2"	91/2"	41/2"	61/2"	9506	2500	60
	DoubleStepOut16		16"	61/2"	103/4"	41/2"	71/2"	9507	2813	76
	DoubleStepOut18		18"	61/2"	103/4"	41/2"	61/2"	9508	3125	85

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Type Description Keystone



Keystones do not need decorative ornamentation to make a design statement. The Flatface14A keystone (Unit ID 9521) shown here is the perfect accent for this door surround.









Keystones by

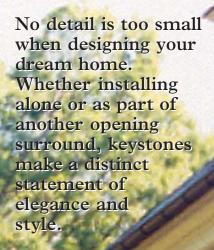
Keystones

ype Description (eystone		Primary View Flatface	View Modifiers		Surname Flatface				
		X	Z	Υ	ZZ	Р	Unit ID	Cost Factor	Weight
	Flatface6	6"	5"	41/2"	5"	3"	9509	600	9
	Flatface8	73/4"	37/8"	5 ⁵ / ₈ "	37/8"	3"	9510	700	12
	Flatface8A	73/4"	8"	5 ⁵ / ₈ "	8"	35/8"	16741	963	24
	Flatface8B	8"	6"	6"	6"	4"	16878	800	18
	Flatface9	9"	43/4"	101/2"	43/4"	5"	14424	937	26
	Flatface10	10"	4"	7"	4"	33/4"	453	800	18
	Flatface10D	10"	5 ¹ / ₂ "	10"	51/2"	71/2"	16931	1317	40
	Flatface10C	10"	5 ⁵ / ₈ "	83/4"	5 ⁵ / ₈ "	6 ⁷ / ₁₆ "	16879	937	25
	Flatface10A	10"	61/2"	7"	61/2"	33/4"	9511	950	27
	Flatface10B	10"	8"	8"	8"	4"	14411	1787	36
	Flatface11B	105/8"	3"	8"	3"	4"	9514	1000	19
	Flatface11	105/8"	4"	73/4"	4"	5"	9512	900	21
	Flatface11A	105/8"	7"	73/4"	7"	5"	9513	1100	37
	Flatface11C	11"	43/4"	11"	43/4"	5"	14417	1362	33
	Flatface12B	12"	4"	6"	4"	4"	9517	1100	18
	Flatface12	12"	4"	9"	4"	41/2"	9515	1200	27
	Flatface12C	12"	45/8"	12"	45/8"	8"	9518	1350	42
	Flatface12A	12"	7"	9"	7"	41/2"	9516	1450	45
	Flatface12D	12"	8"	10"	8"	6"	14410	2139	60
	Flatface12E	12"	9"	12"	9"	8"	15165	3495	85
	Flatface12F	12"	151/2"	9"	151/2"	41/2"	16932	3879	99
	Flatface13	121/2"	3"	8"	3"	4"	9519	1200	18
	Flatface14B	14"	43/4"	71/2"	43/4"	4"	9522	1700	30
	Flatface14	14"	5"	93/4"	5"	51/4"	9520	2125	41
	Flatface14A	14"	5"	12"	5"	8"	9521	1900	54
	Flatface14C	14"	61/2"	71/2"	61/2"	4"	9523	1850	42
	Flatface16A	16"	33/4"	6"	33/4"	4"	9525	1700	24
	Flatface16	16"	4"	101/4"	4"	5 ¹ / ₄ "	9524	2100	37
	Flatface16C	16"	6"	101/4"	6"	51/4"	16880	2450	58
	Flatface16B	16"	71/2"	101/4"	71/2"	51/4"	16745	2600	94
	Flatface17	16 ⁵ / ₈ "	4"	1074	4"	6"	16886	2200	41
pe Description	FlatiaceTi	Primary View		Modifiers	Surna		10000	2200	
eystone		Flatface				face Sla	ant		
-,		X	Z	Υ	ZZ	Р	Unit ID	Cost Factor	Weight
	FlatfaceSlant8	8"	8"	6"	6"	4"	9526	950	23
	FlatfaceSlant9	9"	9"	10"	7"	6"	9527	1150	45
	FlatfaceSlant11	11"	41/4"	12"	31/4"	8"	9528	1250	32
	FlatfaceSlant11A	11"	73/4"	12"	63/4"	8"	15340	1988	54
	FlatfaceSlant13	13"	71/2"	12"	5"	8"	13976	2495	64
			- 12					00	J
pe Description e ystone		Primary View Recess	View	Modifiers	Suma Rec	ame :ess			
•		Х	Z	Υ	ZZ	Р	Unit ID	Cost Factor	Weight
	Recess6	6"	41/4"	5"	41/4"	31/2"	9529	800	9
	Recess8B	8"	5"	6"	5"	5"	9532	900	18
	Recess8	8"	5"	6 ⁵ / ₈ "	5"	41/8"	9530	900	18
	Recess8D	8"	6"	6 ⁵ / ₈ "	6"	41/8"	16881	975	21
	Recess8A	8"	7"	6 ⁵ / ₈ "	7"	41/8"	9531	1050	24
	Recess8C	8"	73/16"	6 ⁵ / ₈ "	73/16"	41/8"	14418	1108	25

Recess Keystones continued







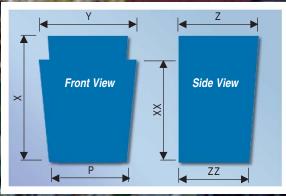












Keystones by

Type Description Keystone		Primary View Recess	ew View Modifiers			ame C ess, co	ntinued		
		X	Z	Υ	ZZ	Р	Unit ID	Cost Factor	Weight
	Recess10B	10"	8"	8"	8"	4"	13980	1545	32
	Recess10	101/8"	5"	75/8"	5"	41/2"	9533	1400	24
	Recess10A	101/8"	6"	75/8"	6"	41/2"	9534	1500	29
	Recess12	12"	5"	97/8"	5"	5 ⁷ / ₈ "	9535	1900	37
	Recess12A	12"	6"	97/8"	6"	5 ⁷ / ₈ "	9536	2000	44
	Recess12D	12"	7"	97/8"	7"	5 ⁷ / ₈ "	14373	2155	50
	Recess12C	12"	73/4"	97/8"	73/4"	5 ⁵ / ₈ "	14376	2236	51
	Recess12F	12"	8"	10"	8"	6"	14375	2273	52
	Recess12E	12"	8 ⁵ / ₈ "	97/8"	85/8"	5 ⁷ / ₈ "	14374	2493	58
	Recess12B	121/4"	5"	10"	5"	711/16"	9537	2000	42
	Recess13	13"	10"	12"	10"	81/2"	9538	2800	97
	Recess13A	131/4"	123/4"	8"	123/4"	6"	9539	3050	90
	Recess14	14"	4"	103/4"	4"	6"	482	2400	37
	Recess16A	16"	6"	13"	6"	8"	16933	2550	79
	Recess16	16"	71/2"	13"	71/2"	8"	9541	2800	96
	Recess18	181/2"	63/4"	11"	63/4"	8"	963	2900	93
	Recess21	21"	4"	15"	4"	8"	9543	3150	75

Speciality Keystones

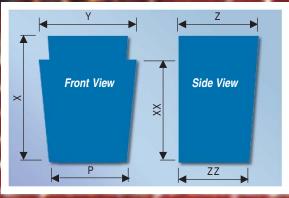
Type Description Keystone			ary View cialty	View	Modifiers	Suma Cha	ame amplain			
		Х	Z	Υ	XX	ZZ	Р	Unit ID	Cost Factor	Weight
	Champlain2	241/2"	71/2"	273/4"	18 ¹³ / ₁₆ "	35/8"	19 ⁵ / ₈ "	15346	6450	237
	Champlain1	30 ⁷ / ₁₆ "	7"	30 ⁷ / ₁₆ "	241/4"	35/8"	19 ⁵ / ₁₆ "	15345	8950	358
Type Description Keystone			ary View cialty	View	Modifiers	Surna Em l	ame bassy			
		Х	Z	Υ	XX	ZZ	Р	Unit ID	Cost Factor	Weight
	Embassy1	18"	10"	14"		4"	10"	15503	3992	107
Type Description Keystone			ary View cialty	View	Modifiers	Surna Eni g	ame gma			
		Х	Z	Υ	XX	ZZ	Р	Unit ID	Cost Factor	Weight
	Enigma1	153/4"	115/8"	17"		•	11"	15421	4497	163
Type Description Keystone			ary View cialty	View	Modifiers	Suma Fle r	ame ming			
		X	Z	Υ	XX	ZZ	Р	Unit ID	Cost Factor	Weight
	Fleming	13"	91/4"	11"		5 ¹ / ₂ "	31/2"	9546	2450	44
Type Description Keystone			ary View cialty	View	Modifiers	Suma Fle t	ame u r De Li s	S		
		X	Z	Υ	XX	ZZ	Р	Unit ID	Cost Factor	Weight
	Fleur-de-Lis1	8"	61/2"	8"		61/2"	5"	9559	1750	26
	Fleur-de-Lis2	10"	7"	10"	-	7"	6"	792	2250	42



Cast stone is timeless. Shown is the BatmanSlant14 (Unit ID 1083).





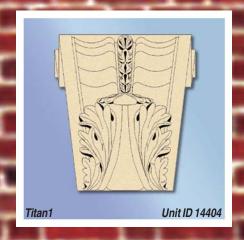


Keystones by









Speciality Keystones

Type Description Keystone			ary View ecialty	View	Modifiers	Suma Kai s				
		Х	Z	Υ	XX	ZZ	Р	Unit ID	Cost Factor	Weight
	Kaiser2	16"	6"	16"	14"	4"	8"	9548	3750	75
	Kaiser3	16"	91/2"	16"	14"	8"	8"	9548	5135	129
	Kaiser1	26"	6"	20"	23"	4"	8"	9547	5400	150
Type Description Keystone			ary View ecialty	View	Modifiers	Surna Oly i	ame mpia			
		Х	Z	Υ	XX	ZZ	Р	Unit ID	Cost Factor	Weight
	Olympia2	6"	5"	6"		2"	3"	16112	1179	9
	Olympia8	10"	10"	12"	-	7"	35/8"	15862	2204	72
	Olympia7	14"	10"	101/4"		7"	4"	15348	3499	113
	Olympia4	15"	12"	12"	-	5 ¹ / ₂ "	6 ⁷ / ₁₆ "	16111	3545	119
	Olympia5	16"	12"	16"	-	41/4"	43/4"	16109	3623	123
	Olympia3	18"	12"	12"		51/2"	67/16"	16110	3924	136
	Olympia1	20"	12 ⁵ / ₈ "	20"		41/2"	7"	430	4300	199
	Olympia6	20"	163/4"	20"	-	5"	6 ⁷ / ₈ "	16093	5074	235
Type Description Keystone			ary View ecialty	View	Modifiers	Suma Pri n	ame nceton			
		X	Z	Υ	XX	ZZ	Р	Unit ID	Cost Factor	Weight
	Princeton1	9"	10"	9"	8"	97/16"	63/4"	16075	2115	51
ype Description Keystone			ary View ecialty	View	Modifiers	Suma Ran	ame nshorn			
		X	Z	Υ	XX	ZZ	Р	Unit ID	Cost Factor	Weight
	Ramshorn1	12"	11"	9"	-	8"	51/2"	9552	2700	67
	Ramshorn1A	12"	111/4"	9"	-	81/4"	51/2"	14437	2970	73
	Ramshorn4	12"	12"	10"	-	5"	6"	16098	2625	61
	Ramshorn5	18"	10"	14"		43/8"	83/4"	16099	4725	107
	Ramshorn2	18"	101/2"	8"	-	4"	5 ¹ / ₂ "	9553	3500	79
	Ramshorn3	18"	12"	13"	-	6"	81/2"	16096	5250	136
	Ramshorn6	22"	17"	18"	-	10"	13"	16113	12488	328
ype Description (eystone	_	Spe	ary View ecialty		Modifiers		ame ette			
		X	Z	Υ	XX	ZZ	Р	Unit ID	Cost Factor	Weight
	Rosette Batman	10"	51/2"	7"	71/4"	4"	41/2"	9551	2300	23
ype Description (eystone			ary View ecialty	View	Modifiers	Surna Tita				
		X	Z	Υ	XX	ZZ	Р	Unit ID	Cost Factor	Weight
		4011	0.11	01/ 11	044.0		07/ 11	44404	2.122	
	Titan1 Titan2	10" 15"	8" 9 ³ / ₄ "	8 ¹ / ₈ " 10 ¹ / ₂ "	61/2"	5"	6 ⁷ / ₈ " 7 ¹ / ₂ "	14404	3409	36 76

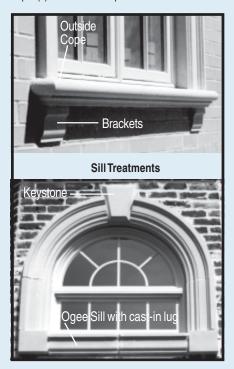


Surrounds Legend - Technical

Sills

Cast stone sills add definition, beauty and utility to any window. They can be used alone or with a surround. Any unit shape, except full circles, can include a sill. Typically, sills are wider at each end than the surround (or window opening if used alone), and slanted to shed water. The ends are coped (corners) to turn back into the structure, see photo below.

The zz dimension (except z for Chamber and Wedge sills) must work with the main face material, just like the surround. And, the p dimension must be deep enough to support the depth (z) of the surround profile chosen.

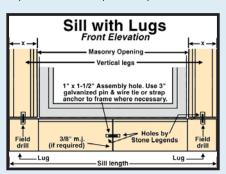


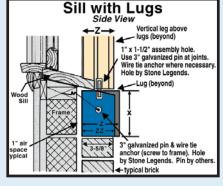
Sizing Sills and Lugs

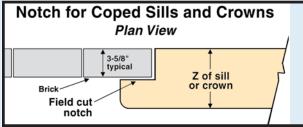
The main face material chosen for your home affects many aspects of sill design. Brick and stone are typically 35/8" deep, while Stucco and Dryvit systems are typically 11/2" deep. This information is critical to choosing the overall depth (z) and setting bed (zz) dimensions of your window sill.

In most cases, the depth (zz) of your cast stone sill profile should be equal to or greater than the thickness of the main face material. When used with a full surround, the sill (p) dimension must be deep enough to support the depth (z) of the surround profile chosen.

Some of our sills require cast-in lugs to support the legs of the surround. A lug gives the look of a plinth block, and still allows the sill to slope. A onetime set up fee is required to size the



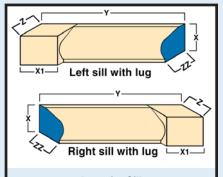




When used in conjunction with brick or face stone, the back side of the cope must be field notched around the building material. See left for plan view illustration. Or, you can notch the brick around the stone.

lugs to fit the chosen surround profile leg.

Coped ends must be field notched for brick applications or the brick can be notched around the stone. Note: Flat top profiles may also be used as sills, and should be installed at an angle to provide drainage. However, outside coped corners may require a set up fee.



Lugs for Sills

Any sill profile can have cast-in lugs added to support the vertical leg surround profile. Lugs are required when the "ZZ" or the "P" of the sill is too narrow to support the surround profile maxmum depth (Z). The "X1" dimension will be made equal to the "X" of the leg profile.

Onetime set up fee of \$300 for each sill/ surround combination. Includes left and right

Plinth Blocks

May be used is several different ways. Two examples are shown right. Plinth blocks are equal to or wider than the x dimension of the profile. The height (y) can be as desired. Depth (z) must be equal to or greater than that of the surround profile. Usually, plinths are plain (flatface), but can be designed with recesses, ornaments, slopes, stars, etc., to meet your preferences.

Panels

Can be sized two ways:

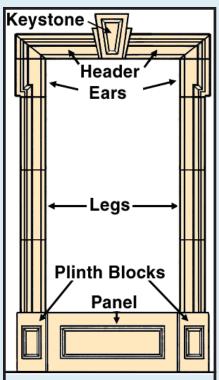
- When used within a surround, adjacent to the window, a panel must have the same zz dimension as the surround profile. (Similar to the horizontal and vertical dividers.)
- 2. When used outside of the surround profile, the z dimension of the panel cannot be less than the zz of the surround profile. Shape as desired to make your own custom window surround.

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Surrounds Legend - Technical



Square Top with Options

This window unit demonstrates a number of custom options beautifully.

The keystone chosen is a Recess Batman that stands out well from the larger header profile.

The ears smooth the transition between the two different sizes of Julian profile used. The header is Julian4 and the legs are Julian1.

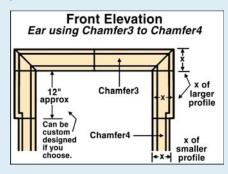
The legs themselves sit atop plinth blocks with recessed designs.

The recess panel was designed to match the plinths. This is an example of a panel within a surround.

Remove the panel and you have an equally handsome door.

Fars

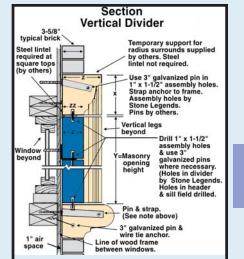
The transition between a taller and shorter profile of the **same** style. The transition dimension is usually about 2", but will actually be the difference in "x" between the two sizes. The standard length of the ear is usually 12" down from the top of the window opening. The header uses the wider profile and the ear completes the transition to the legs' narrower profile. The z (or depth) dimension **must** be the same for both profiles.



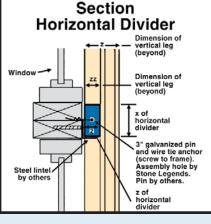
Horizontal and Vertical Dividers

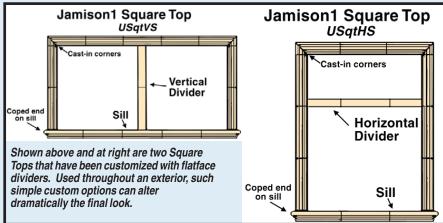
The width (x) dimension of these must correspond to the distance between windows (trim to trim). Our minimum "x" dimension is 2". The depth (z) dimension will be determined by the zz of the surround profile. Our minimum "z" dimension is $1^{1/4}$ ". Dividers must not be greater than the profile's zz. For smaller dividers, maximum piece length is 24"; for larger ones 36".

Dividers can be anything from plain flatface to deeply etched double profiles. The more elaborate windows with both vertical and horizontal dividers will require special, custom pieces to smooth the transitions between the various profiles.



Above and below are section drawings showing how to size and suggested attachment of both horizontal and vertical dividers.



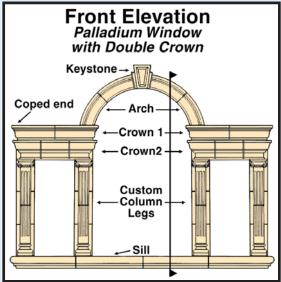


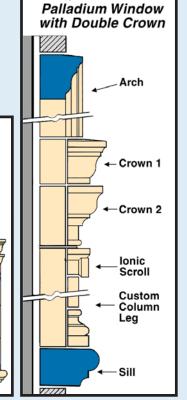
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Surrounds Legend - Basic Shapes

Crowns

Crowns sit atop surround headers, so the zz dimension of the crown must be greater than or equal to the z dimension of the surround profile. For most crowns, you will want the profile to turn to the face of the building, or be coped. See the Generic Parts List for more information on Copes.



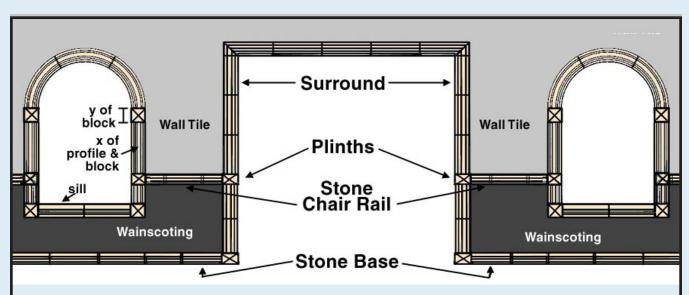


Side View

Unit drawings and attachments

Below is an example of cutaway section and suggested attachment drawing. Our doors and windows are beautiful to look at and easy to install because we do so much of the work for both you and the stone mason prior to material arriving on site. Once a contract is signed, we provide shop drawings that indicate piece lengths, joint sizes, identification marks for the stones, and other pertinent information. We also predrill assembly holes as much as possible. Corners and turns are cast-in to eliminate field mitering. Pieces are produced to 1/8" tolerance, and arrive ready to install with minimal field cutting required. Copies of finished drawings go out with every completed order to ease installation. This level of detail is necessary to successfully complete each and every job.

Please note that these are suggested installation details only. All attachments, steel sizes, gauge thickness and anchor sizes should be calculated by a structural engineer. Stone Legends is not liable for installation of any kind. Above is an installation drawing of a square top header with a soffit for either a cased opening or a deeply recessed window. The drawing clearly shows the lintel for the header and the joint clips to hold the jamb in place. Here, a hidden lintel



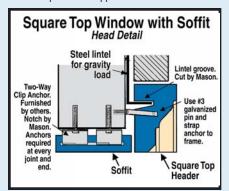
Final food for thought: This drawing illustrates how combining elements creatively can make a huge difference. This room started with simple Square Top and Circle Top units. Square star plinths hold the legs at top and bottom and rectangular ones serve to meet the chair rail at the middle and the base rail at the bottom of the wall.



Surrounds Legend - Profile Shapes

angle is required because the bottom edge of the header is exposed. Joint Clip Anchors

Using the proper clip anchors is essential to successfully installing any cast stone door or window surround. Shown below are three different anchors that are often specified by stone masons or structural engineers. Two-way clip anchors (above) and one-way anchors (below) are widely used in both brick and stucco applications. This version of a two-way anchor is used for specialized applications.



Above is an installation drawing of a square top header with a soffit for either a cased opening or a deeply recessed window. The drawing clearly shows the lintel for the header and the joint clips to hold the jamb in place. Here, a hidden lintel angle is required because the bottom edge of the header is exposed.

Joint Clip Anchors

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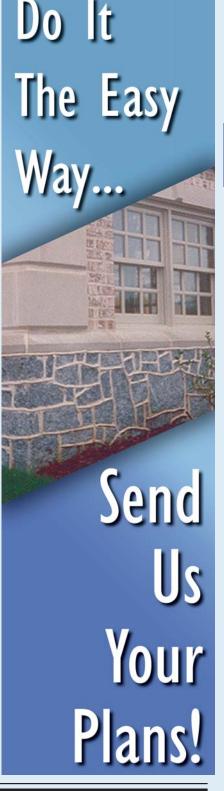


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